

Polypropylene H 503

Description:

Homopolymer

H 503 is a low melt flow rate additivated homopolymer used for general purposes. It is designed for injection molding, raffia extrusion, bioriented film and general extrusion. This product exhibits excellent processability, good melt stability, good stiffness/impact strength balance and low odor and flavor transfer.

Applications:

Broom bristles, Brush bristles, Compounds, Fishing net, Flip-Top caps, Home appliances, Lashing cables

Processes:

Extrusion of Fibers, Injection Molding, Raffia Extrusion

Control Properties

Feature	Method	Units	Values
Melt Flow Rate (230°C/2.16 kg)	D 1238	g/10 min	3.5

Typical Properties^a

Feature	Method	Units	Values
Density	D 792	g/cm ³	0.905
Flexural Modulus - 1% Secant	D 790	MPa	1300
Tensile Strength at Yield	D 638	MPa	35
Tensile Elongation at Yield	D 638	%	11
Rockwell Hardness (R Scale)	D 785	-	97
Notched Izod Impact Strength at 23°C	D 256	J/m	30
Deflection Temperature under Load at 0.455 MPa	D 648	°C	98
Deflection Temperature under Load at 1.820 MPa	D 648	°C	55
Vicat Softening Temperature at 10 N	D 1525	°C	155

a) Injection molded specimen according to ASTM D 4101.

