

CELANYL® B2 H GF50 BK 2000/UV/1

Rheological properties

Moulding shrinkage range, parallel	0.4 %	ISO 294-4, 2577
Moulding shrinkage range, normal	0.6 %	ISO 294-4, 2577

Thermal properties

Temp. of deflection under load, 1.8 MPa	213 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	218 °C	ISO 75-1/-2

Other properties

Density	1560 kg/m ³	ISO 1183
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Injection

Drying Temperature	80 - 90 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	0.15 %
Max. mould temperature	60 - 80 °C

