

CELANYL® B2 W GF43 NC 1102/1A

Thermal properties

Temp. of deflection under load, 1.8 MPa	216 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	218 °C	ISO 75-1/-2

Other properties

Density	1490 kg/m ³	ISO 1183
---------	------------------------	----------

Injection

Drying Temperature	80 - 90 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	0.15 %
Max. mould temperature	60 - 80 °C

