

CELANYL® B2 HH GF30 BK 9005/1

Typical mechanical properties

Tensile Modulus	10000 MPa	ISO 527-1/-2
Stress at break, 5mm/min	160 MPa	ISO 527-1/-2
Strain at break, 5mm/min	3 %	ISO 527-1/-2
Flexural Modulus	9000 MPa	ISO 178
Flexural Strength	250 MPa	ISO 178
Charpy notched impact strength, 23°C	9 kJ/m ²	ISO 179/1eA

Thermal properties

Temp. of deflection under load, 1.8 MPa	205 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	220 °C	ISO 75-1/-2

Other properties

Density	1360 kg/m ³	ISO 1183
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Injection

Drying Temperature	80 - 90 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	0.15 %
Max. mould temperature	60 - 80 °C

