

CELANYL® B3 W MGF2515 NC 1102/1B

Thermal properties

Temp. of deflection under load, 1.8 MPa	191 °C	ISO 75-1/-2
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Other properties

Density	1480 kg/m ³	ISO 1183
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Injection

Drying Temperature	80 - 90 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	0.15 %
Max. mould temperature	60 - 80 °C

