

CELANYL® A2 W GF20 NC 1102/1

Rheological properties

Moulding shrinkage range, parallel	0.5 %	ISO 294-4, 2577
Moulding shrinkage range, normal	0.9 %	ISO 294-4, 2577

Thermal properties

Temp. of deflection under load, 1.8 MPa	243 °C	ISO 75-1/-2
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Other properties

Density	1280 kg/m ³	ISO 1183
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Injection

Drying Temperature	80 - 90 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	0.15 %
Max. mould temperature	60 - 80 °C

