Celanese
The chemistry inside innovation™

Zytel® FR70M30V0 NC010

NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® FR70M30V0 NC010 is a 30% mineral reinforced, flame retardant polyamide 66 resin for injection moulding.

Product information

Resin Identification	PA66-MD30FR(17)	ISO 1043
Part Marking Code	>PA66-MD30FR(17)<	ISO 11469
ISO designation	ISO 16396-PA66,MD30 FR(17),M1F1GNR,S14-060	

Rheological properties

	dry/cond.		
Moulding shrinkage, parallel	1.0 / -	%	ISO 294-4, 2577
Moulding shrinkage, normal	1.0 / -	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile Modulus	6500 / 3500	MPa	ISO 527-1/-2
Stress at break, 5mm/min	73 / 50	MPa	ISO 527-1/-2
Strain at break, 5mm/min	2 / 6	%	ISO 527-1/-2
Charpy impact strength, 23°C	20 / 30	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	20 / 19	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	2.5 / 3	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	2 / 2	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	2 / 2.5	kJ/m²	ISO 180/1A
Izod notched impact strength, -30°C	2 / 1.9	kJ/m²	ISO 180/1A
Poisson's ratio	0.35 / 0.37		

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	263 / *	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	80 / 20	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	140 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	240 / *	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	240 / *	°C	ISO 306
Coeff. of linear therm. expansion, parallel	64 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	81 / *	E-6/K	ISO 11359-1/-2

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Thermal conductivity of melt	0.23	W/(m K)	Internal
Spec. heat capacity of melt	1700	J/(kg K)	Internal
RTI, electrical, 0.75mm	105	°C	UL 746B
RTI, electrical, 1.5mm	120	°C	UL 746B
RTI, electrical, 3mm	120	°C	UL 746B
RTI, impact, 0.75mm	95	°C	UL 746B
RTI, impact, 1.5mm	105	°C	UL 746B
RTI, impact, 3mm	115	°C	UL 746B
RTI, strength, 0.75mm	105	°C	UL 746B
RTI, strength, 1.5mm	115 / *	°C	UL 746B
RTI, strength, 3mm	115	°C	UL 746B

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-0 / *	class	UL 94
Thickness tested	1.5 / *	mm	UL 94
UL recognition	yes / *		UL 94
Burning Behav. at thickness h	V-2 / *	class	UL 94
Thickness tested	0.75 / *	mm	UL 94
UL recognition	yes / *		UL 94
Burning Behav. 5V at thickness h	5VA / *	class	UL 94
Thickness tested	1.5 / *	mm	UL 94
UL recognition	yes / *		UL 94
Glow Wire Flammability Index, 0.75mm	960 / -	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1mm	960 / -	°C	IEC 60695-2-12
Glow Wire Flammability Index, 1.5mm	960 / -	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3mm	960 / -	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.75mm	800 / -	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 1mm	800 / -	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 1.5mm	800 / -	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 3mm	800 / -	°C	IEC 60695-2-13
FMVSS Class	DNI		ISO 3795 (FMVSS 302)

Electrical properties

	dry/cond.		
Relative permittivity, 100Hz	4.1 / 9.1		IEC 62631-2-1
Relative permittivity, 1MHz	3.7 / 4.2		IEC 62631-2-1
Dissipation factor, 100Hz	140 / 410	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	140 / 500	E-4	IEC 62631-2-1
Volume resistivity	>1E13 / 1E9	Ohm.m	IEC 62631-3-1
Surface resistivity	* / >1E15	Ohm	IEC 62631-3-2
Electric strength	40 / 33	kV/mm	IEC 60243-1
Comparative tracking index	325 / -		IEC 60112

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Other properties

	dry/cond.		
Humidity absorption, 2mm	1.3 / *	%	Sim. to ISO 62
Water absorption, 2mm	4 / *	%	Sim. to ISO 62
Density	1620 / -	kg/m³	ISO 1183
Density of melt	1400	kg/m³	Internal

Injection

Drying Recommended	yes		
Drying Temperature	80	°C	
Drying Time, Dehumidified Dryer	2 - 4	h	
Processing Moisture Content	≤0.2	%	
Melt Temperature Optimum	290	°C	Internal
Min. melt temperature	280	°C	
Max. melt temperature	300	°C	
Screw tangential speed	≤0.2	m/s	
Mold Temperature Optimum	100	°C	
Min. mould temperature	70	°C	
Max. mould temperature	120	°C	
Hold pressure range	50 - 100	MPa	
Hold pressure time	3	s/mm	
Ejection temperature	210	°C	Internal

Characteristics

Additives	Release agent, Flame retardant

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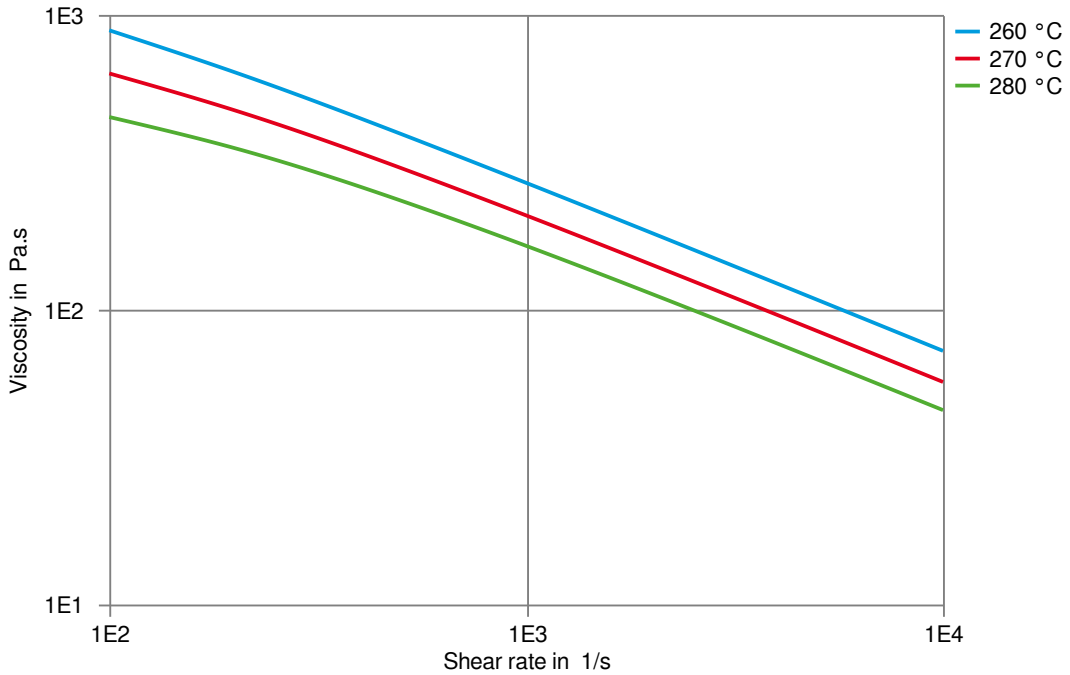
Viscosity-shear rate



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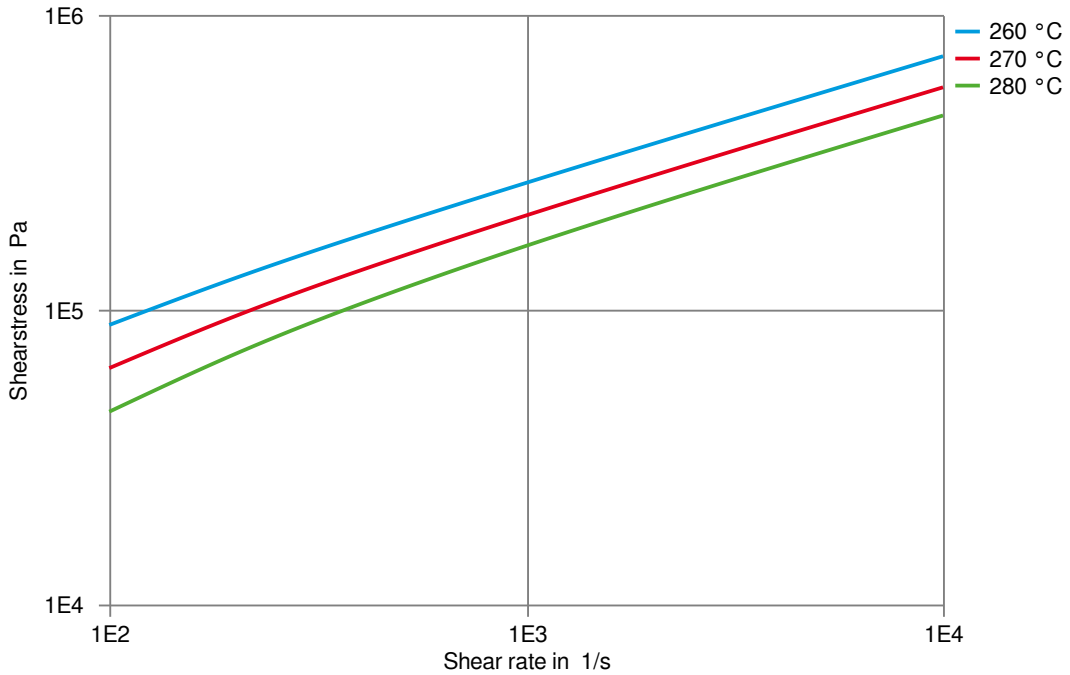
Shearstress-shear rate



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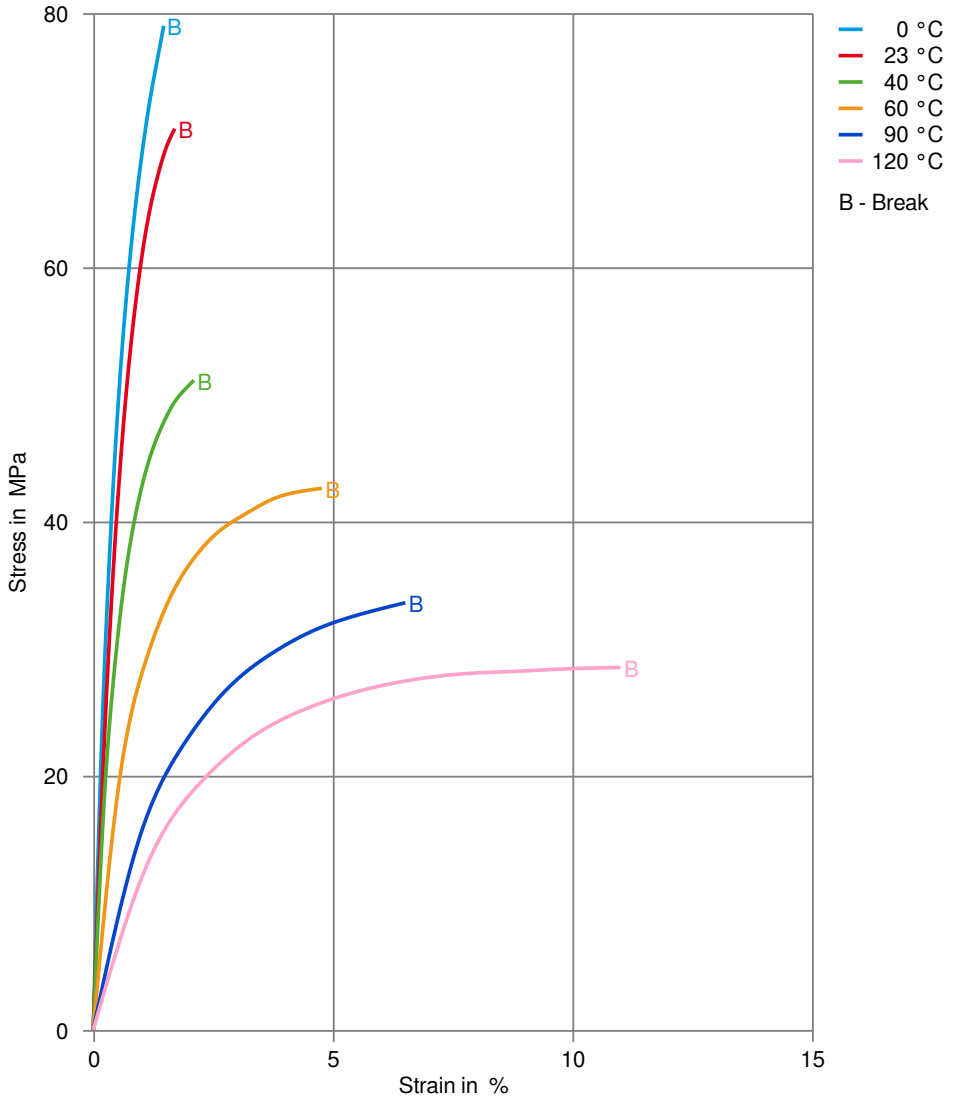
Stress-strain (dry)



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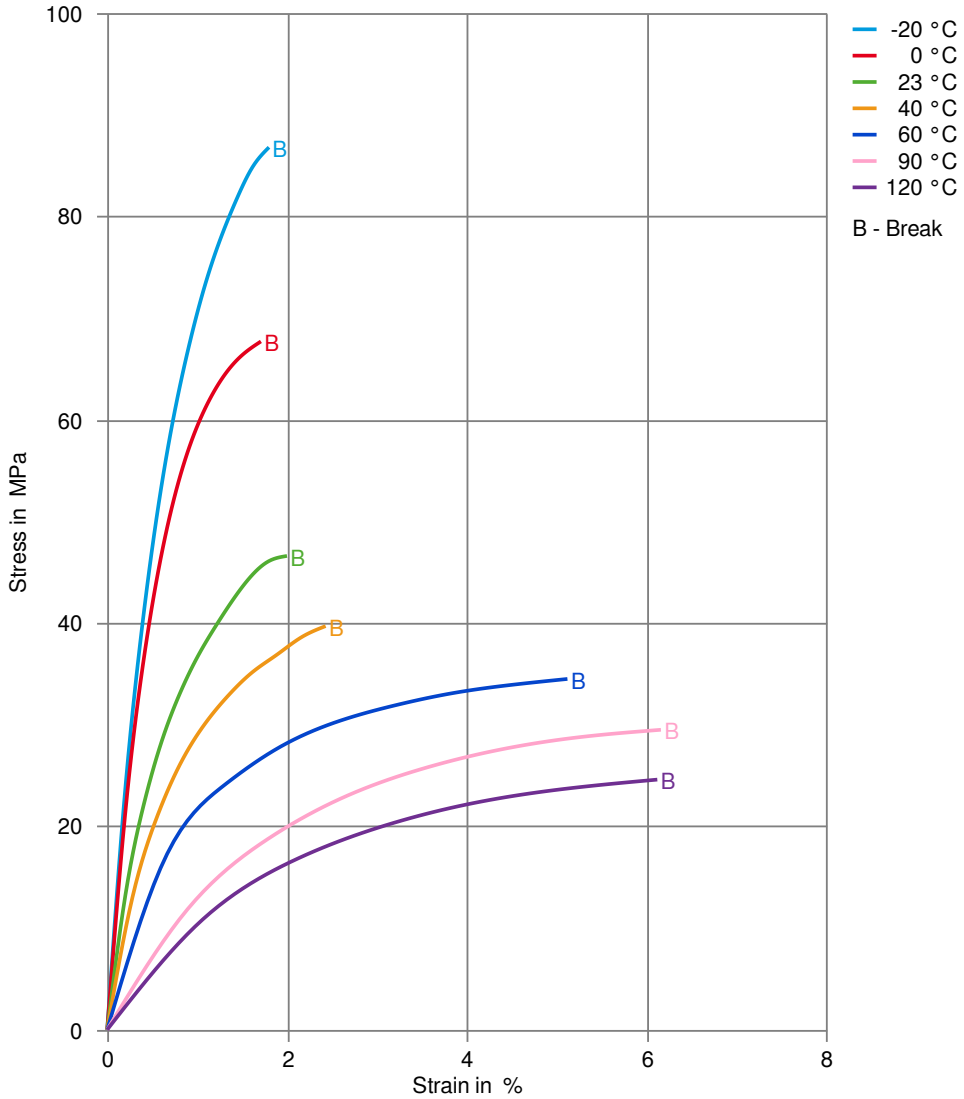
Stress-strain (cond.)



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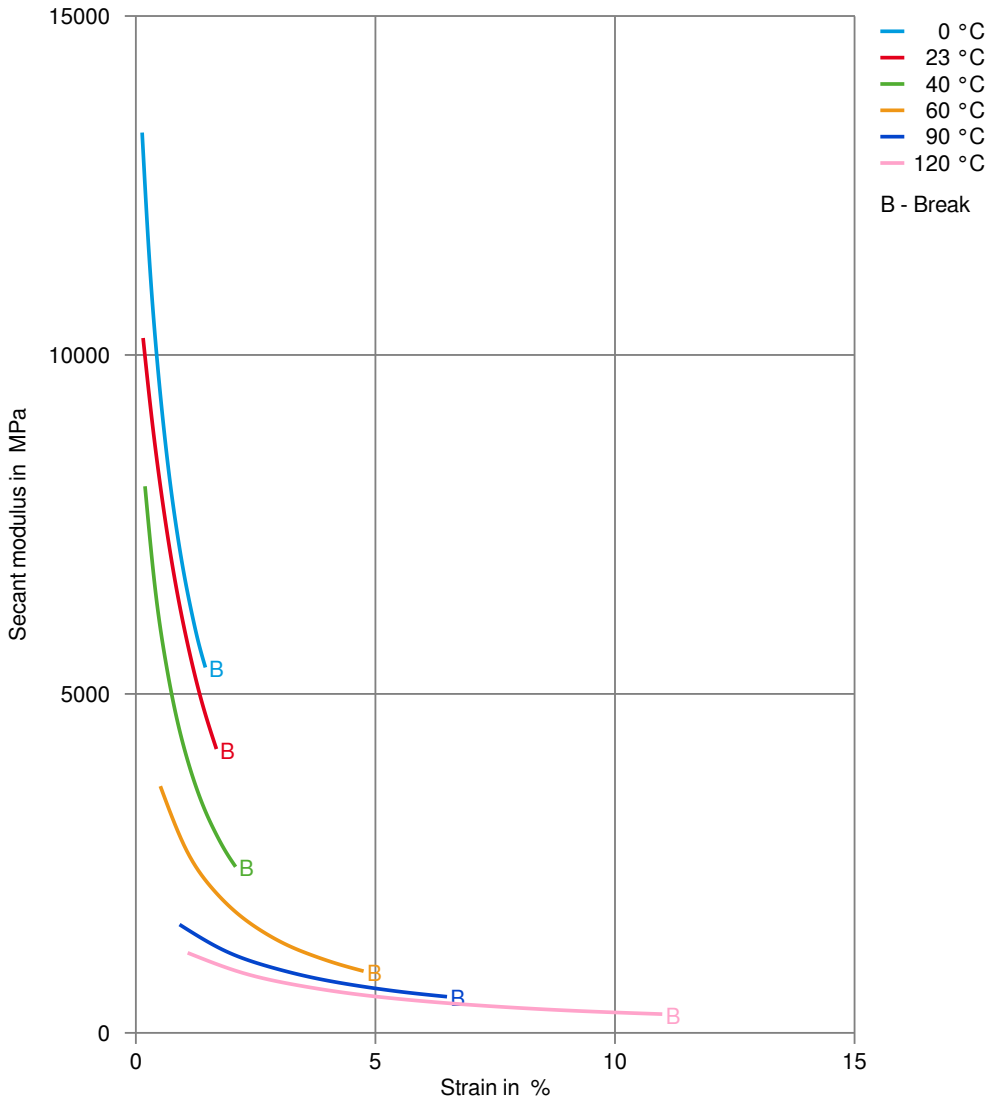
Secant modulus-strain (dry)



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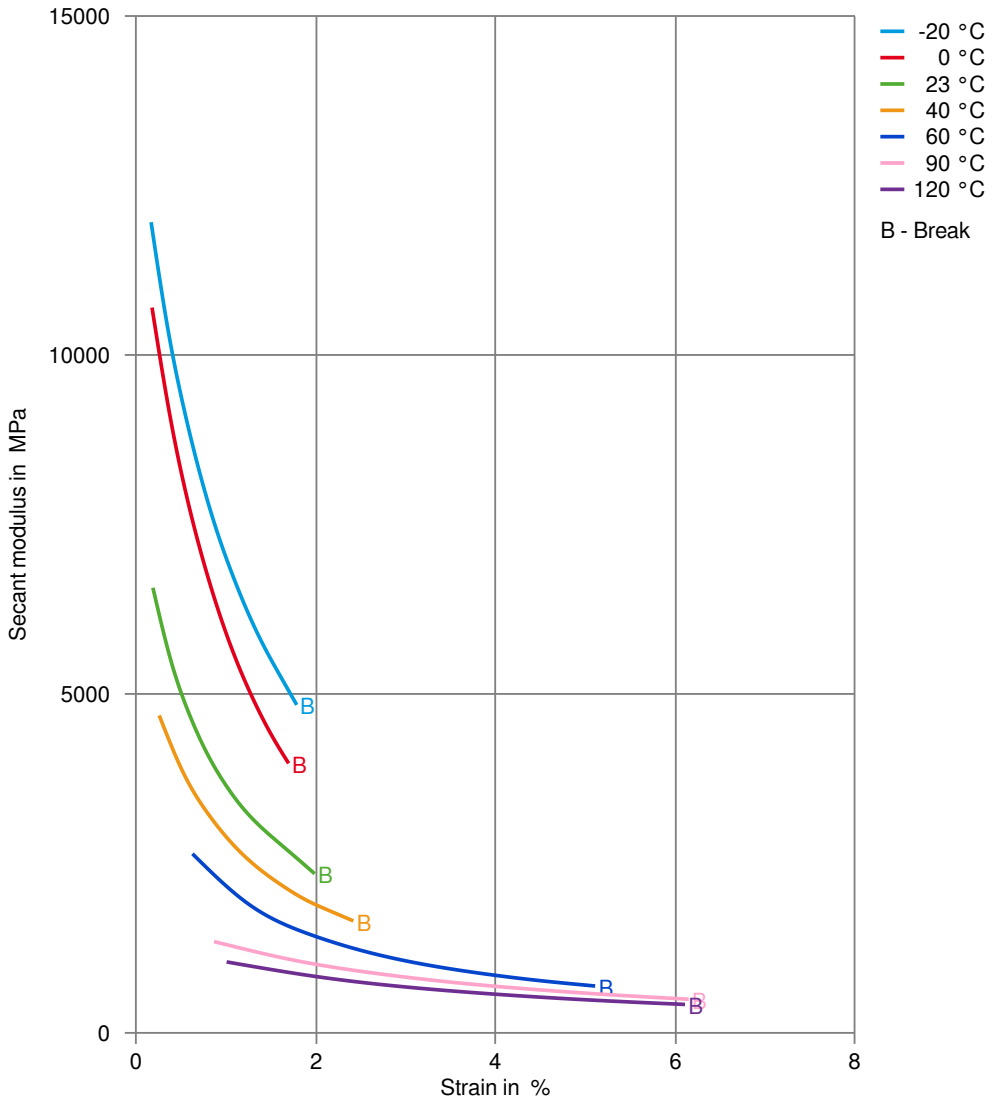
Secant modulus-strain (cond.)



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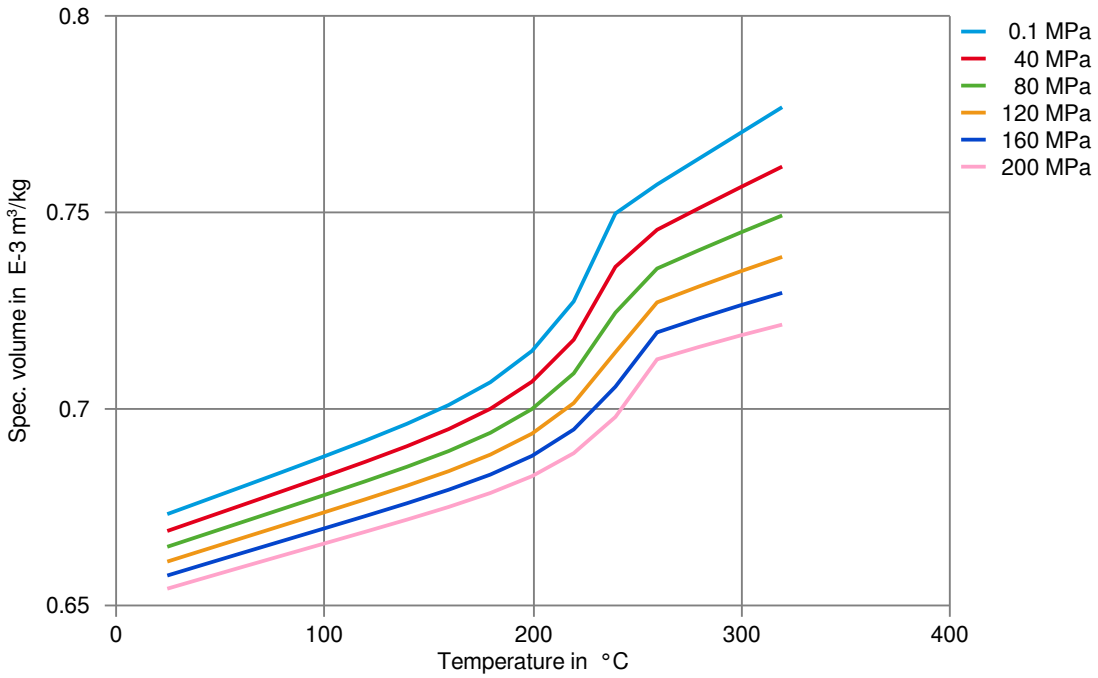
Specific volume-temperature (pvT)



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Chemical Media Resistance

Acids

- ✔ Acetic Acid (5% by mass), 23°C
- ✔ Citric Acid solution (10% by mass), 23°C
- ✔ Lactic Acid (10% by mass), 23°C
- ✘ Hydrochloric Acid (36% by mass), 23°C
- ✘ Nitric Acid (40% by mass), 23°C
- ✘ Sulfuric Acid (38% by mass), 23°C
- ✘ Sulfuric Acid (5% by mass), 23°C
- ✘ Chromic Acid solution (40% by mass), 23°C

Bases

- ✘ Sodium Hydroxide solution (35% by mass), 23°C
- ✔ Sodium Hydroxide solution (1% by mass), 23°C
- ✔ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✔ Isopropyl alcohol, 23°C
- ✔ Methanol, 23°C
- ✔ Ethanol, 23°C

Hydrocarbons

- ✔ n-Hexane, 23°C
- ✔ Toluene, 23°C
- ✔ iso-Octane, 23°C

Ketones

- ✔ Acetone, 23°C

Ethers

- ✔ Diethyl ether, 23°C

Mineral oils

- ✔ SAE 10W40 multigrade motor oil, 23°C
- ✔ SAE 10W40 multigrade motor oil, 130°C
- ✔ SAE 80/90 hypoid-gear oil, 130°C
- ✔ Insulating Oil, 23°C

Standard Fuels

- ✔ ISO 1817 Liquid 1 - E5, 60°C
- ✔ ISO 1817 Liquid 2 - M15E4, 60°C
- ✔ ISO 1817 Liquid 3 - M3E7, 60°C
- ✔ ISO 1817 Liquid 4 - M15, 60°C
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

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Salt solutions

- ✔ Sodium Chloride solution (10% by mass), 23°C
- ✘ Sodium Hypochlorite solution (10% by mass), 23°C
- ✔ Sodium Carbonate solution (20% by mass), 23°C
- ✔ Sodium Carbonate solution (2% by mass), 23°C
- ✘ Zinc Chloride solution (50% by mass), 23°C

Other

- ✔ Ethyl Acetate, 23°C
- ✘ Hydrogen peroxide, 23°C
- ✔ DOT No. 4 Brake fluid, 130°C
- ✔ Ethylene Glycol (50% by mass) in water, 108°C
- ✔ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✔ 50% Oleic acid + 50% Olive Oil, 23°C
- ✔ Water, 23°C
- ✘ Water, 90°C
- ✘ Phenol solution (5% by mass), 23°C

Symbols used:

✔ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✘ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).