

HOSTAFORM® C 9021 M XAP®2

with molybdenum disulphide modified, low emission

POM copolymer

Injection molding type, modified with molybdenum disulphide; good chemical resistance to solvents, fuel and strong alkalis as well as good hydrolysis resistance; high resistance to thermal and oxidative degradation.

Reduced emission grade. Emissions according to VDA 275 < 5 mg/kg

Burning rate ISO 3795 and FMVSS 302 < 100 mm/min for a thickness more than 1 mm.

Ranges of applications: For sliding combinations with high surface pressure and low sliding speed, only slight tendency to stick-slip.

Preliminary Datasheet

Rheological properties

Melt volume-flow rate	8.5 cm ³ /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	
Moulding shrinkage range, parallel	2.0 %	ISO 294-4, 2577
Moulding shrinkage range, normal	1.8 %	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	2650 MPa	ISO 527-1/-2
Yield stress, 50mm/min	64 MPa	ISO 527-1/-2
Yield strain, 50mm/min	9 %	ISO 527-1/-2
Nominal strain at break	20 %	ISO 527-1/-2
Flexural Modulus	2600 MPa	ISO 178
Tensile creep modulus, 1h	2300 MPa	ISO 899-1
Tensile creep modulus, 1000h	1100 MPa	ISO 899-1
Charpy impact strength, 23°C	120 kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	120 kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	6 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6 kJ/m ²	ISO 179/1eA
Ball indentation hardness, H 358/30	140 MPa	ISO 2039-1

Thermal properties

Melting temperature, 10°C/min	166 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	100 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	150 °C	ISO 306
Coeff. of linear therm. expansion, parallel	110 E-6/K	ISO 11359-1/-2

Electrical properties

Relative permittivity, 100Hz	4.2	IEC 62631-2-1
Relative permittivity, 1MHz	4.2	IEC 62631-2-1
Dissipation factor, 100Hz	25 E-4	IEC 62631-2-1
Dissipation factor, 1MHz	80 E-4	IEC 62631-2-1
Volume resistivity	1E12 Ohm.m	IEC 62631-3-1



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Surface resistivity	1E14 Ohm	IEC 62631-3-2
Electric strength	35 kV/mm	IEC 60243-1
Comparative tracking index	PLC 0 PLC	UL 746A

Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Water absorption, 2mm	0.75 %	Sim. to ISO 62
Density	1420 kg/m³	ISO 1183

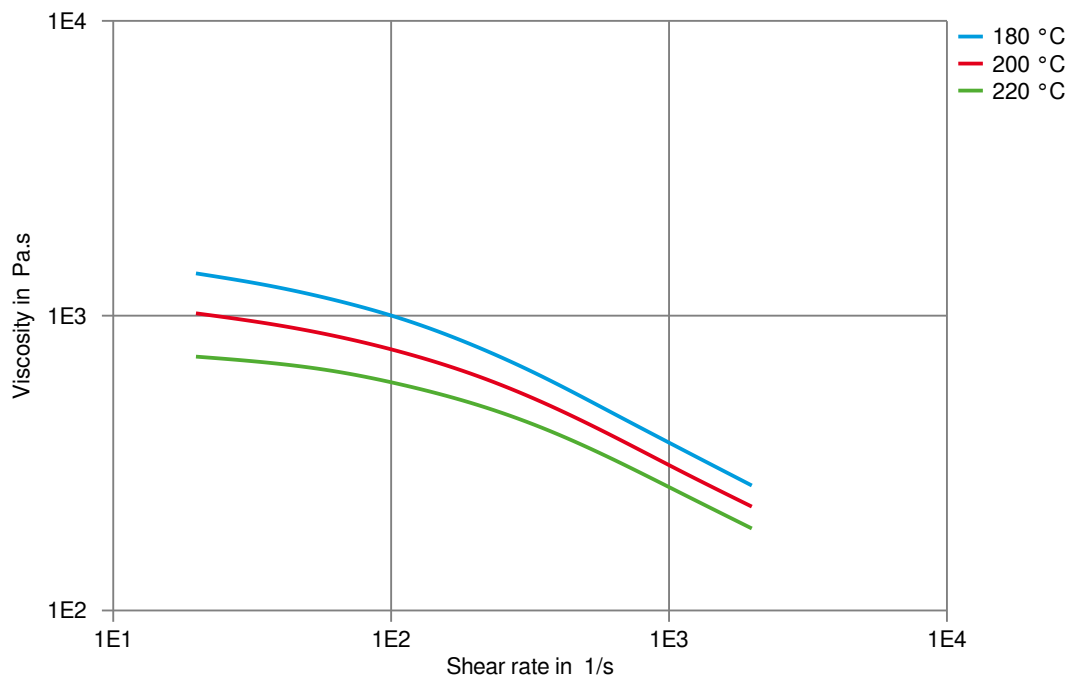
Injection

Drying Temperature	100 - 120 °C
Drying Time, Dehumidified Dryer	3 - 4 h
Processing Moisture Content	0.15 %
Screw tangential speed	0.2 - 0.21 m/s
Max. mould temperature	80 - 120 °C
Back pressure	2 MPa
Injection speed	slow



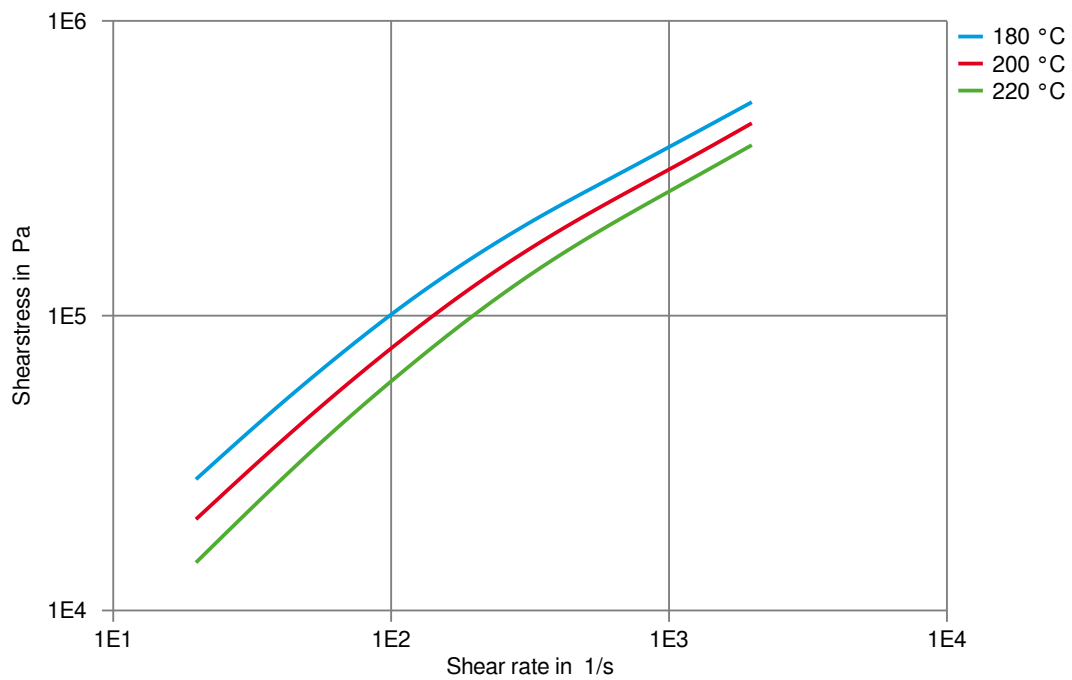
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Viscosity-shear rate



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Shearstress-shear rate



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Processing Texts

Pre-drying

Drying is not normally required. If material has come in contact with moisture through improper storage or handling or through regrind use, drying may be necessary to prevent splay and odor problems.

Longer pre-drying times/storage

The product can then be stored in standard conditions until processed.

Other Approvals

Other Approvals

OEM	Specification	Additional Information
BMW	GS 97014	2014-04
Mercedes-Benz Group (Daimler)	DBL 5404	BQF

