

HOSTAFORM® S 9363 XAP®2

Impact modified, improved modulus and weld line, low emission

Hostaform® acetal copolymer grade S 9363 XAP®2 is an impact modified grade for demanding applications. Hostaform® S 9363 XAP®2 provides good impact strength while improving modulus and weld line strength over standard impact modified grades such as Hostaform® S 9063, and also exhibits exceptional low emission performance meeting or exceeding the requirements of many automotive markets. Chemical abbreviation according to ISO 1043-1: POM-HI

Rheological properties

Melt volume-flow rate	5.5 cm ³ /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	
Moulding shrinkage range, parallel	1.8 %	ISO 294-4, 2577
Moulding shrinkage range, normal	1.6 %	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	2000 MPa	ISO 527-1/-2
Yield stress, 50mm/min	50 MPa	ISO 527-1/-2
Yield strain, 50mm/min	12 %	ISO 527-1/-2
Flexural Modulus	2000 MPa	ISO 178
Charpy impact strength, 23°C	NB kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	NB kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	13 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	8 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	13 kJ/m ²	ISO 180/1A
Izod notched impact strength, -40°C	8 kJ/m ²	ISO 180/1A
Hardness, Rockwell, M-scale	65	ISO 2039-2

Thermal properties

Melting temperature, 10°C/min	166 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	84 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	148 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 10N	161 °C	ISO 306
Coeff. of linear therm. expansion, parallel	110 E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	110 E-6/K	ISO 11359-1/-2

Other properties

Humidity absorption, 2mm	0.25 %	Sim. to ISO 62
Water absorption, 2mm	0.8 %	Sim. to ISO 62
Density	1380 kg/m ³	ISO 1183



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Injection

Drying Temperature	100 - 120 °C
Drying Time, Dehumidified Dryer	3 - 4 h
Max. mould temperature	60 - 70 °C
Back pressure	2 MPa
Injection speed	slow

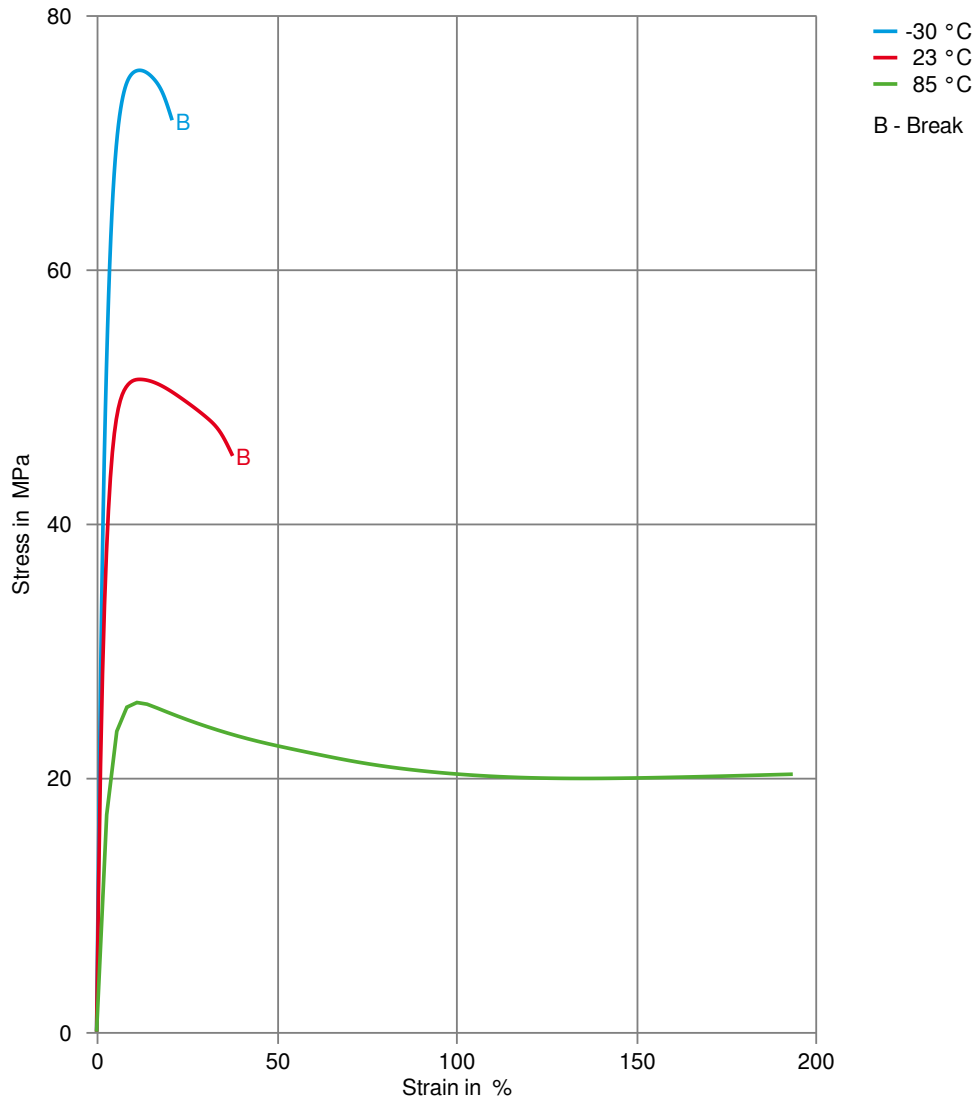
Characteristics

Additives	Release agent
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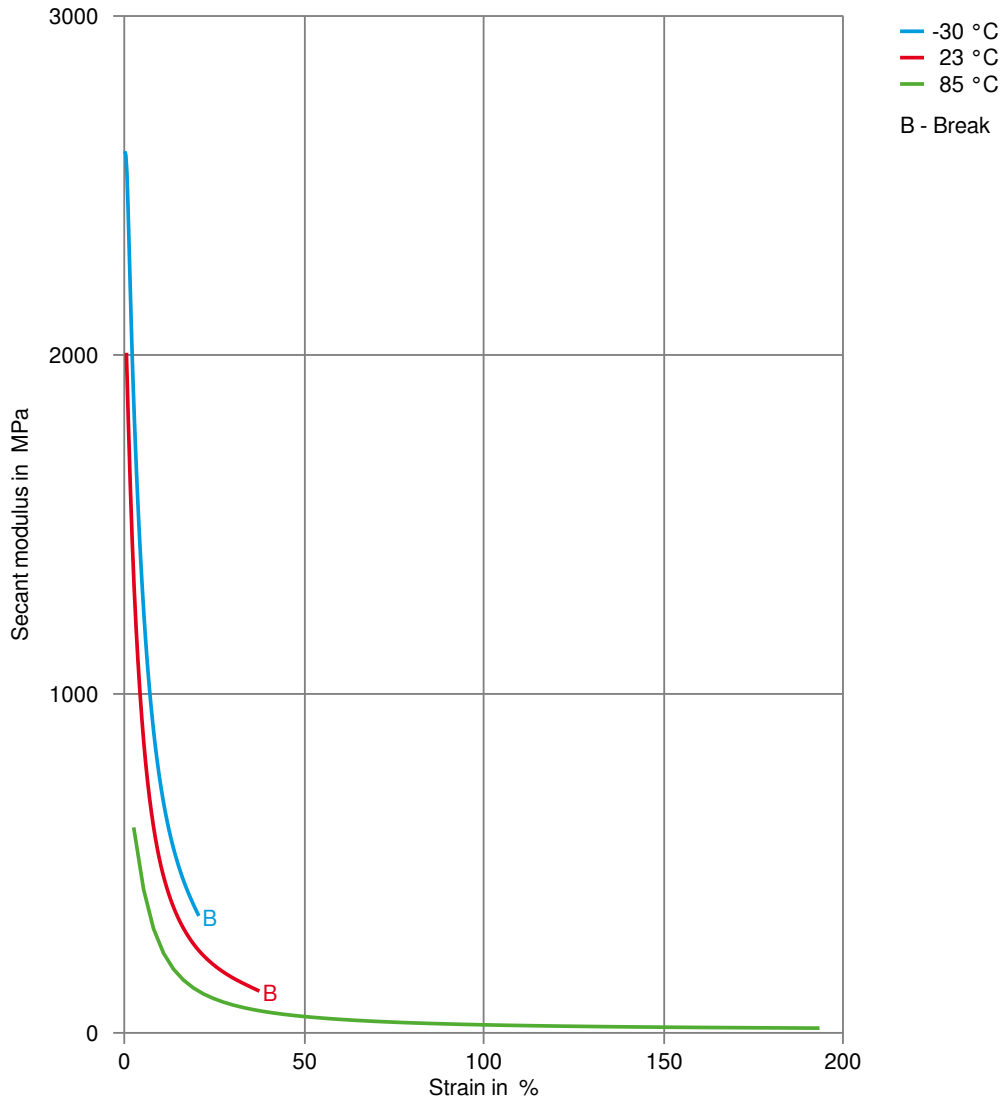
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Stress-strain



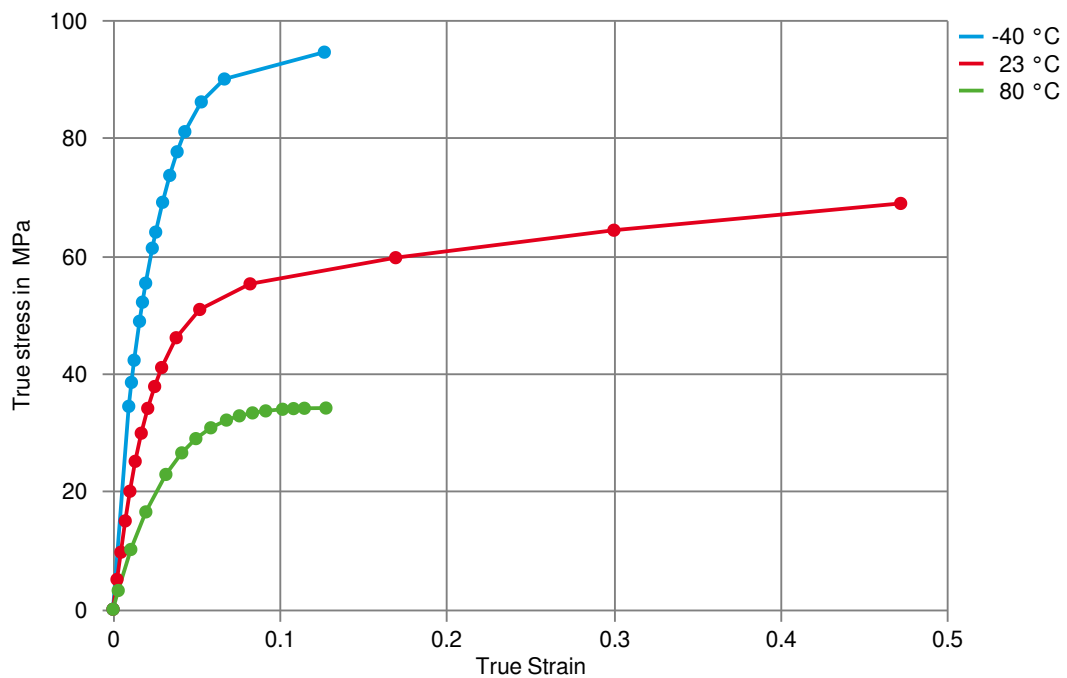
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Secant modulus-strain



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True stress-strain



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Processing Texts

Pre-drying

Drying is suggested to help achieve low emission performance and to counter if material has contacted moisture through improper storage and handling.

Other Approvals

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OEM	Specification	Additional Information
Mercedes-Benz Group (Daimler)	DBL 5404	BQF
Ford	WSF-M4D618-A	Natural
Renault	UB15	
SAIC Motor	SMTC 5 310 020	
Li Auto	Q/LiA5310020	2021 (V2)

