

KEPITAL® TE-22R

POM, toughened

KEPITAL® TE-22R is a toughened (low content impact-modified additives) grade for general injection molding.
 Good weld property and reduced impact noise.

Product information

Part Marking Code	> POM-HI <	ISO 11469
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Typical mechanical properties

Yield stress, 50mm/min	50 MPa	ISO 527-1/-2
Yield strain, 50mm/min	7.4 %	ISO 527-1/-2
Nominal strain at break	45 %	ISO 527-1/-2
Flexural Modulus	1980 MPa	ISO 178
Flexural Strength	60 MPa	ISO 178
Charpy notched impact strength, 23°C	10 kJ/m ²	ISO 179/1eA

Thermal properties

Melting temperature, 10°C/min	165 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	76 °C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	130 E-6/K	ISO 11359-1/-2

Flammability

Burning Behav. at thickness h	HB class	UL 94
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Electrical properties

Volume resistivity	1E12 Ohm.m	IEC 62631-3-1
Surface resistivity	1E16 Ohm	IEC 62631-3-2

Other properties

Density	1340 kg/m ³	ISO 1183
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