

CELSTRAN® PP-GF40-0453 Black

PP-GF with 40wt% chemically coupled long glass fibers - low emission grade

Material code according to ISO 1043-1: PP Heat stabilized polypropylene reinforced with 40 weight percent long glass fibers, low emission grade. Black. The fibers are chemically coupled to the polypropylene matrix. The pellets are cylindrical and normally as well as the embedded fibers 11 mm long. Parts molded of CELSTRAN have outstanding mechanical properties such as high strength and stiffness combined with high heat deflection. The notched impact strength is increased at elevated and low temperatures due to the fiber skeleton built in the parts. The long fiber reinforcement reduces creep significantly. The very isotropic shrinkage in the molded parts minimizes the warpage. Complex parts can be manufactured with high reproducibility by injection molding. Application field: Functional/structural parts for automotive

Typical mechanical properties

Tensile Modulus	9200 MPa	ISO 527-1/-2
Stress at break, 5mm/min	130 MPa	ISO 527-1/-2
Strain at break, 5mm/min	2 %	ISO 527-1/-2
Flexural Modulus	9000 MPa	ISO 178
Flexural Strength	200 MPa	ISO 178
Charpy impact strength, 23°C	62 kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	60 kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	25 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	30 kJ/m ²	ISO 179/1eA

Thermal properties

Melting temperature, 10°C/min	166 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	158 °C	ISO 75-1/-2
Temp. of deflection under load, 8 MPa	134 °C	ISO 75-1/-2

Other properties

Density	1210 kg/m ³	ISO 1183
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VDA Properties

Emission of organic compounds	30 µgC/g	VDA 277
Thermal desorption analysis of organic emissions	56 µg/g	VDA 278
Odour	3.5 class	VDA 270

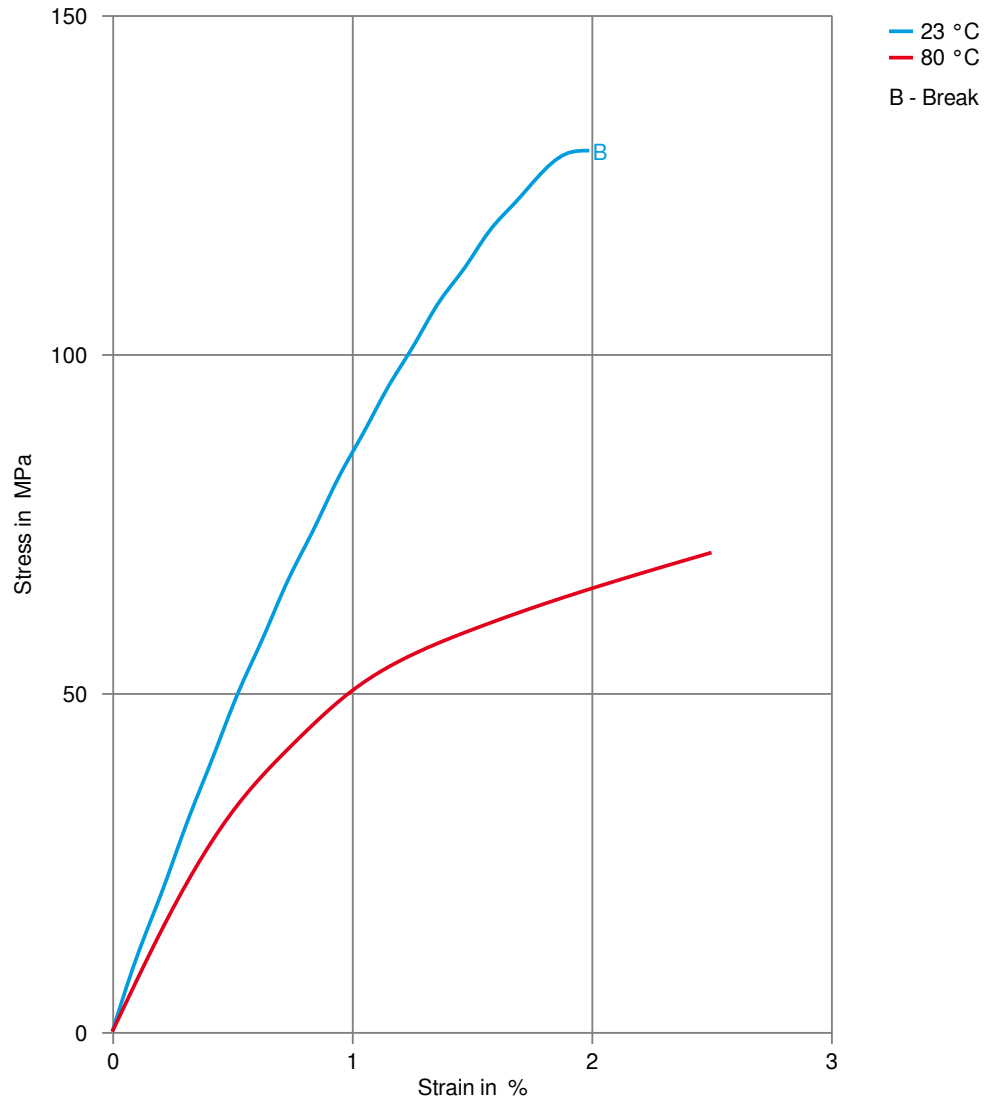
Injection

Drying Temperature	90 - 100 °C	
Drying Time, Dehumidified Dryer	2 h	
Processing Moisture Content	0.2 %	
Melt Temperature Optimum	225 °C	Internal
Screw tangential speed	0.1 m/s	
Max. mould temperature	30 - 70 °C	
Back pressure	3 MPa	
Injection speed	slow	



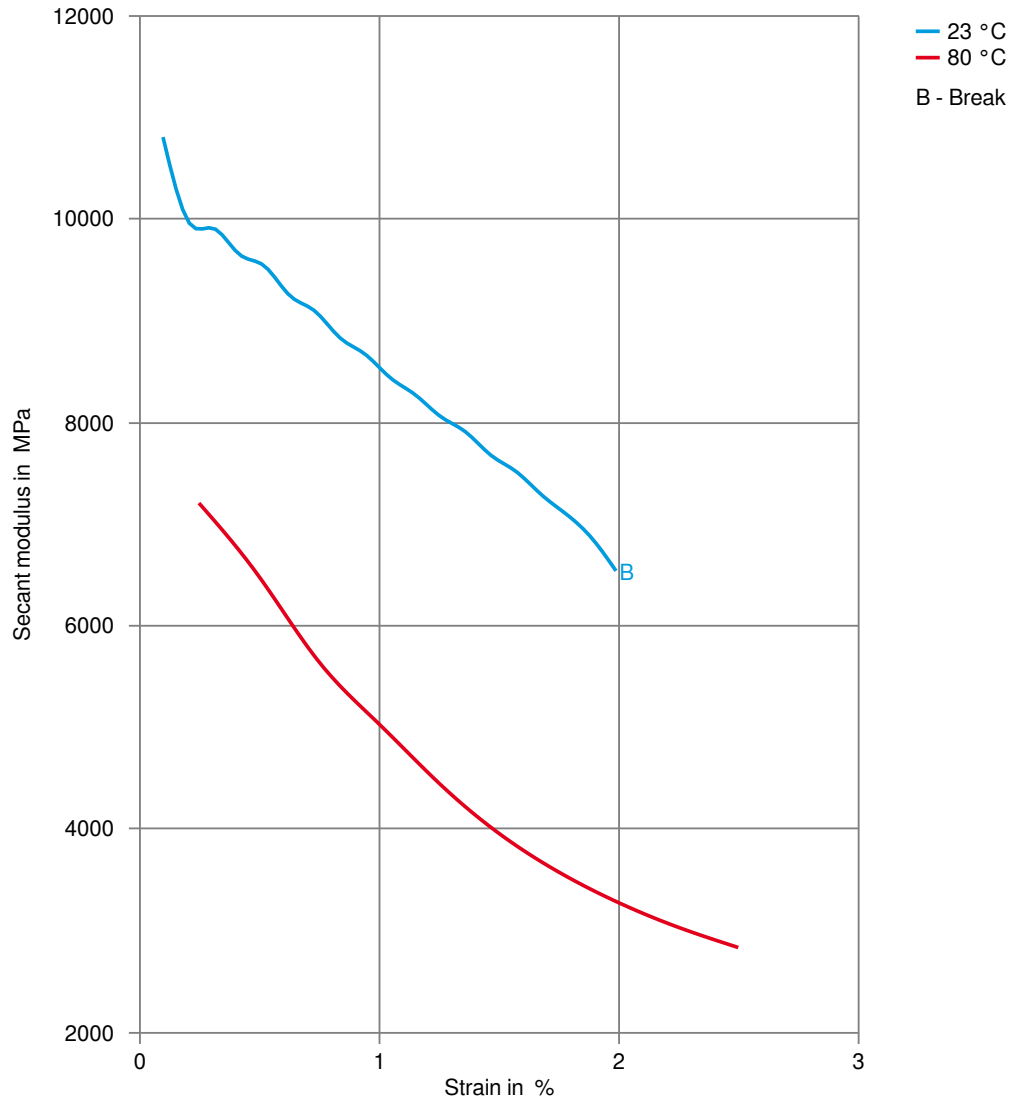
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Stress-strain



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Secant modulus-strain



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Processing Texts

Pre-drying

It is normally not necessary to dry CELSTRAN PP

Other Approvals

Other Approvals

OEM	Specification	Additional Information
Dongfeng Motor	SLCLBG2016018	
Ford	WSS-M4D865-B1	
GM	GMW15890P-PP-GF40	Black
Great Wall Motor	MP01 LG-03	
Li Auto	Q/LiA5310050	2021 (V2)

