

POLIFOR® 5020/V2-EP

Polypropylene, copolymer, UL94 V2, halogen and antimony free.

Rheological properties

Melt mass-flow rate	22 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

Typical mechanical properties

Tensile Modulus	2000 MPa	ISO 527-1/-2
Yield stress, 50mm/min	20 MPa	ISO 527-1/-2
Flexural Modulus	1900 MPa	ISO 178
Charpy impact strength, 23°C	50 kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	2 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	2.2 kJ/m ²	ISO 180/1A

Flammability

Burning Behav. at 1.5mm nom. thickn.	V-2 class	UL 94
Burning Behav. at thickness h	V-2 class	UL 94
UL recognition	yes	UL 94
Glow Wire Flammability Index, 3mm	850 °C	IEC 60695-2-12
Glow Wire Ignition Temperature, 3mm	775 °C	IEC 60695-2-13

Other properties

Density	1010 kg/m ³	ISO 1183
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Injection

Drying Temperature	80 - 100 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Max. mould temperature	30 - 60 °C

Characteristics

Additives	Flame retardant
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Processing Texts

Longer pre-drying times/storage	This product should be stored in a covered facility and kept away from moisture and heat.
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