

## POLIFOR® 25 NATURALE - PP

### Description

Polypropylene, homopolymer, unfilled

| Physical properties | Value | Unit              | Test Standard |
|---------------------|-------|-------------------|---------------|
| Density             | 900   | kg/m <sup>3</sup> | ISO 1183      |
| Melt flow rate, MFR | 25    | g/10min           | ISO 1133      |
| MFR temperature     | 230   | °C                | ISO 1133      |
| MFR load            | 2.16  | kg                | ISO 1133      |

| Mechanical properties                | Value | Unit              | Test Standard |
|--------------------------------------|-------|-------------------|---------------|
| Tensile stress at yield, 50mm/min    | 31    | MPa               | ISO 527-2/1A  |
| Flexural modulus, 23°C               | 1300  | MPa               | ISO 178       |
| Charpy notched impact strength, 23°C | 2.2   | kJ/m <sup>2</sup> | ISO 179/1eA   |
| Izod impact notched, 23°C            | 2.8   | kJ/m <sup>2</sup> | ISO 180/1A    |

| Thermal properties                      | Value | Unit | Test Standard |
|-----------------------------------------|-------|------|---------------|
| Vicat softening temperature, 50°C/h 50N | 95    | °C   | ISO 306       |

### Typical injection moulding processing conditions

| Pre Drying         | Value     | Unit | Test Standard |
|--------------------|-----------|------|---------------|
| Drying time        | 2 - 3     | h    | -             |
| Drying temperature | 80 - 100  | °C   | -             |
| Temperature        | Value     | Unit | Test Standard |
| Zone1 temperature  | 190 - 210 | °C   | -             |
| Zone2 temperature  | 210 - 230 | °C   | -             |
| Zone3 temperature  | 220 - 240 | °C   | -             |
| Melt temperature   | 230 - 250 | °C   | -             |
| Mold temperature   | 30 - 60   | °C   | -             |

### Other text information

#### Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

### Characteristics

| Product Categories | Processing        |
|--------------------|-------------------|
| Unfilled           | Injection molding |

