

## POLIFOR® C10 TR/10 NATURALE - PP

### Description

Polypropylene copolymer, 10% mineral filled.

| Physical properties | Value | Unit              | Test Standard |
|---------------------|-------|-------------------|---------------|
| Density             | 970   | kg/m <sup>3</sup> | ISO 1183      |
| Melt flow rate, MFR | 12    | g/10min           | ISO 1133      |
| MFR temperature     | 230   | °C                | ISO 1133      |
| MFR load            | 2.16  | kg                | ISO 1133      |

| Mechanical properties                | Value | Unit              | Test Standard |
|--------------------------------------|-------|-------------------|---------------|
| Tensile stress at yield, 50mm/min    | 25    | MPa               | ISO 527-2/1A  |
| Tensile strain at break, 50mm/min    | >20   | %                 | ISO 527-2/1A  |
| Flexural modulus, 23°C               | 1700  | MPa               | ISO 178       |
| Charpy impact strength, 23°C         | >80   | kJ/m <sup>2</sup> | ISO 179/1eU   |
| Charpy notched impact strength, 23°C | 4.8   | kJ/m <sup>2</sup> | ISO 179/1eA   |

| Thermal properties                      | Value | Unit  | Test Standard |
|-----------------------------------------|-------|-------|---------------|
| Vicat softening temperature, 50°C/h 50N | 65    | °C    | ISO 306       |
| Flammability @1.6mm nom. thickn.        | HB    | class | UL 94         |

### Typical injection moulding processing conditions

| Pre Drying         | Value     | Unit | Test Standard |
|--------------------|-----------|------|---------------|
| Drying time        | 2 - 3     | h    | -             |
| Drying temperature | 80 - 100  | °C   | -             |
| Temperature        | Value     | Unit | Test Standard |
| Zone1 temperature  | 180 - 200 | °C   | -             |
| Zone2 temperature  | 190 - 210 | °C   | -             |
| Zone3 temperature  | 200 - 220 | °C   | -             |
| Zone4 temperature  | 210 - 230 | °C   | -             |
| Melt temperature   | 210 - 230 | °C   | -             |
| Mold temperature   | 30 - 60   | °C   | -             |

### Other text information

#### Longer pre-drying times/storage

This product should be stored in a covered facility and kept away from moisture and heat.

### Characteristics

| Product Categories | Processing        |
|--------------------|-------------------|
| Mineral reinforced | Injection molding |

