

POLIFOR® C12 CA/06 UV Y1 V9

Polypropylene copolymer, mineral filled, UV stabilised

Rheological properties

Melt mass-flow rate	11 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

Typical mechanical properties

Tensile Modulus	1500 MPa	ISO 527-1/-2
Yield stress, 50mm/min	24 MPa	ISO 527-1/-2
Yield strain, 50mm/min	7 %	ISO 527-1/-2
Strain at break, 50mm/min	>20 %	ISO 527-1/-2
Flexural Modulus	1500 MPa	ISO 178
Flexural Strength	30 MPa	ISO 178
Charpy impact strength, 23°C	>80 kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	6.5 kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	6.5 kJ/m²	ISO 180/1A

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	UL 94
Burning Behav. at thickness h	HB class	UL 94

Other properties

Density	980 kg/m³	ISO 1183
---------	-----------	----------

Injection

Drying Temperature	80 - 100 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Max. mould temperature	30 - 60 °C

Characteristics

Additives	Mineral Filler
-----------	----------------

Processing Texts

Longer pre-drying times/storage	This product should be stored in a covered facility and kept away from moisture and heat.
---------------------------------	---

