

POLIFOR CL3 GF/20 NATURAL X1 - PP

Physical properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ISO 1183
Melt flow rate, MFR	4	g/10min	ISO 1133
MFR temperature	230	°C	ISO 1133
MFR load	2.16	kg	ISO 1133
Mechanical properties	Value	Unit	Test Standard
Flexural modulus, 23°C	3100	MPa	ISO 178
Izod impact notched, 23°C	12	kJ/m ²	ISO 180/1A
Thermal properties	Value	Unit	Test Standard
DTUL at 1.8 MPa	125	°C	ISO 75-1, -2

