

TALCOPRENE® 1520TL1ALP

Polypropylene, homopolymer, 20% mineral filled, laser markable

Typical mechanical properties

Tensile Modulus	2600 MPa	ISO 527-1/-2
Yield stress, 50mm/min	31 MPa	ISO 527-1/-2
Strain at break, 50mm/min	10 %	ISO 527-1/-2
Flexural Modulus	2400 MPa	ISO 178
Flexural Strength	50 MPa	ISO 178
Charpy notched impact strength, 23°C	2.5 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	2.7 kJ/m ²	ISO 180/1A

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	UL 94
Burning Behav. at thickness h	HB class	UL 94

Other properties

Density	1060 kg/m ³	ISO 1183
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Injection

Drying Temperature	80 - 100 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Max. mould temperature	30 - 60 °C

Characteristics

Additives	Mineral Filler
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Processing Texts

Longer pre-drying times/storage	This product should be stored in a covered facility and kept away from moisture and heat.
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