

# TALCOPRENE® 1020TC

Polypropylene, homopolymer, 20% mineral filled.

## Typical mechanical properties

|                                      |                       |              |
|--------------------------------------|-----------------------|--------------|
| Tensile Modulus                      | 2400 MPa              | ISO 527-1/-2 |
| Yield stress, 50mm/min               | 30 MPa                | ISO 527-1/-2 |
| Flexural Modulus                     | 2300 MPa              | ISO 178      |
| Flexural Strength                    | 48 MPa                | ISO 178      |
| Charpy notched impact strength, 23°C | 2.2 kJ/m <sup>2</sup> | ISO 179/1eA  |
| Izod notched impact strength, 23°C   | 2.5 kJ/m <sup>2</sup> | ISO 180/1A   |

## Flammability

|                                      |          |       |
|--------------------------------------|----------|-------|
| Burning Behav. at 1.5mm nom. thickn. | HB class | UL 94 |
| Burning Behav. at thickness h        | HB class | UL 94 |

## Other properties

|         |                        |          |
|---------|------------------------|----------|
| Density | 1050 kg/m <sup>3</sup> | ISO 1183 |
|---------|------------------------|----------|

## Injection

|                                 |             |
|---------------------------------|-------------|
| Drying Temperature              | 80 - 100 °C |
| Drying Time, Dehumidified Dryer | 2 - 3 h     |
| Max. mould temperature          | 30 - 60 °C  |

## Characteristics

|           |                |
|-----------|----------------|
| Additives | Mineral Filler |
|-----------|----------------|

## Processing Texts

|                                 |                                                                                           |
|---------------------------------|-------------------------------------------------------------------------------------------|
| Longer pre-drying times/storage | This product should be stored in a covered facility and kept away from moisture and heat. |
|---------------------------------|-------------------------------------------------------------------------------------------|

