

TECNOPRENE® T60VB4

Polypropylene, 20% glass fiber reinforced, low flow, for blow molding technology

Typical mechanical properties

Tensile Modulus	4100 MPa	ISO 527-1/-2
Stress at break, 5mm/min	58 MPa	ISO 527-1/-2
Strain at break, 5mm/min	4.5 %	ISO 527-1/-2
Flexural Modulus	3700 MPa	ISO 178
Flexural Strength	92 MPa	ISO 178
Charpy notched impact strength, 23°C	12.5 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	14 kJ/m ²	ISO 180/1A

Thermal properties

Temp. of deflection under load, 1.8 MPa	128 °C	ISO 75-1/-2
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Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	UL 94
Burning Behav. at thickness h	HB class	UL 94

Other properties

Density	1040 kg/m ³	ISO 1183
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Injection

Drying Temperature	80 - 100 °C
Drying Time, Dehumidified Dryer	2 - 3 h

Processing Texts

Longer pre-drying times/storage	This product should be stored in a covered facility and kept away from moisture and heat.
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