

SOFPRENE® 405A/25

Typical mechanical properties

Shore A hardness, 3s	25	ISO 48-4 / ISO 868
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Other properties

Density	8 lb/gal	ISO 1183
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Injection

Max. mould temperature	68 - 104 °F
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Additional information

Injection molding	Please note that the suggested temperatures are estimations. The actual desired temperatures can vary based on the molding machine design.
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Processing Texts

Longer pre-drying times/storage	The material must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.
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Injection molding	Please note that the suggested temperatures are estimations. The actual desired temperatures can vary based on the molding machine design.
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