

## SOPPRENE® 515500A90/F NEUTRO - SBS

| Physical properties | Value | Unit  | Test Standard |
|---------------------|-------|-------|---------------|
| Density             | 980   | kg/m³ | ISO 1183      |

| Mechanical properties (TPE)   | Value | Unit | Test Standard |
|-------------------------------|-------|------|---------------|
| Tensile stress at 100% strain | 6.5   | MPa  | ISO 37        |
| Tensile strain at break (TPE) | 370   | %    | ISO 37        |
| Tensile stress at break (TPE) | 9.5   | MPa  | ISO 37        |
| Shore A hardness, 3s          | 90    | -    | ISO 868       |
| Tear strength                 | 51    | kN/m | ISO 34-1      |

### Typical injection moulding processing conditions

| Temperature        | Value     | Unit | Test Standard |
|--------------------|-----------|------|---------------|
| Zone1 temperature  | 165 - 175 | °C   | -             |
| Zone2 temperature  | 175 - 185 | °C   | -             |
| Zone3 temperature  | 180 - 190 | °C   | -             |
| Nozzle temperature | 190 - 200 | °C   | -             |
| Mold temperature   | 20 - 40   | °C   | -             |

### Characteristics

#### Processing

Injection molding

