

# SOFPRENE® 540100A90 NEUTRO

# Typical mechanical properties

Stress at 100% elongation	609 psi	ISO 527-1/-2 or ISO 37
Stress at 300% elongation	754 psi	ISO 527-1/-2 or ISO 37
Stress at break	1020 psi	ISO 527-1/-2 or ISO 37
Elongation at break	555 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 3s	90	ISO 48-4 / ISO 868
Tear strength, normal	229 lb/in	ISO 34-1

# Other properties

Density 9 lb/gal ISO 1183

## Injection

Max. mould temperature 68 - 104 °F

#### Additional information

Injection molding

Please note that the suggested temperatures are estimations. The actual desired temperatures can vary based on the molding machine design.

## **Processing Texts**

Longer pre-drying times/storage The material must be stored indoors in the original, unopened and undamaged

packaging, away from direct sunlight, moisture and heat.

Injection molding Please note that the suggested temperatures are estimations. The actual desired

temperatures can vary based on the molding machine design.

Printed: 2023-10-10 Page: 1 of 1



