

**LAPRENE® 830901914 NERO - SEBS**

| Physical properties | Value | Unit   | Test Standard |
|---------------------|-------|--------|---------------|
| Density             | 72    | lb/ft³ | ISO 1183      |

| Mechanical properties (TPE)                         | Value | Unit  | Test Standard |
|-----------------------------------------------------|-------|-------|---------------|
| Tensile stress at 100% strain                       | 276   | psi   | ISO 37        |
| Tensile stress at 300%, perpendicular               | 377   | psi   | ISO 37        |
| Compression Set under constant strain at 70 °C, 24h | 46    | %     | ISO 815       |
| Tensile strain at break (TPE)                       | 850   | %     | ISO 37        |
| Tensile stress at break (TPE)                       | 1310  | psi   | ISO 37        |
| Shore A hardness-TPE, 3s                            | 66    | -     | ISO 868       |
| Tear strength                                       | 189   | lb/in | ISO 34-1      |

**Typical injection moulding processing conditions**

| Temperature        | Value     | Unit |
|--------------------|-----------|------|
| Zone1 temperature  | 320 - 338 | °F   |
| Zone2 temperature  | 338 - 356 | °F   |
| Zone3 temperature  | 347 - 365 | °F   |
| Nozzle temperature | 329 - 347 | °F   |
| Mold temperature   | 68 - 104  | °F   |

**Typical extrusion processing conditions**

| Temperature          | Value     | Unit |
|----------------------|-----------|------|
| Zone 1 temperature   | 320 - 338 | °F   |
| Zone 2 temperature   | 338 - 356 | °F   |
| Zone 3 temperature   | 347 - 365 | °F   |
| Die head temperature | 347 - 365 | °F   |

**Other text information**
**Pre-drying**

Drying not necessary

**Longer pre-drying times/storage**

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

