

**LAPRENE® 83E200A45 NEUTRO - SEBS**

Physical properties	Value	Unit	Test Standard
Density	73.7	lb/ft <sup>3</sup>	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100% strain	131	psi	ISO 37
Tensile stress at 300%, perpendicular	290	psi	ISO 37
Compression Set under constant strain at 70 °C, 24h	28	%	ISO 815
Tensile strain at break (TPE)	790	%	ISO 37
Tensile stress at break (TPE)	812	psi	ISO 37
Shore A hardness-TPE, 3s	43	-	ISO 868
Tear strength	143	lb/in	ISO 34-1

**Typical injection moulding processing conditions**

Temperature	Value	Unit
Zone1 temperature	320 - 338	°F
Zone2 temperature	338 - 356	°F
Zone3 temperature	347 - 365	°F
Nozzle temperature	329 - 347	°F
Mold temperature	68 - 104	°F

**Typical extrusion processing conditions**

Temperature	Value	Unit
Zone 1 temperature	320 - 338	°F
Zone 2 temperature	338 - 356	°F
Zone 3 temperature	347 - 365	°F
Die head temperature	347 - 365	°F

**Other text information**
**Pre-drying**

Drying not necessary

**Longer pre-drying times/storage**

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

