

FORPRENE® 6NM901D40/I NERO - TPV

Physical properties	Value	Unit	Test Standard
Density	59.5	lb/ft³	ISO 1183

Mechanical properties (TPE)	Value	Unit	Test Standard
Tensile stress at 100%, perpendicular	1260	psi	ISO 37
Tensile stress at 300%, perpendicular	1380	psi	ISO 37
Compression set, 70 °C, 22h, Type A	59	%	ISO 815
Tensile strain at break, perpendicular	660	%	ISO 37
Tensile stress at break, perpendicular	2570	psi	ISO 37
Shore D hardness-TPE, 15s	42	-	ISO 868
Tear strength, Method Ba, perpendicular	417	lb/in	ISO 34-1

Typical injection moulding processing conditions

Temperature	Value	Unit
Zone1 temperature	347 - 365	°F
Zone2 temperature	365 - 383	°F
Zone3 temperature	383 - 401	°F
Nozzle temperature	401 - 419	°F
Mold temperature	68 - 104	°F

Other text information

Pre-drying

3h@80C

Longer pre-drying times/storage

Forprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

Characteristics

Processing Injection molding

