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Hytrel® HTR8895 BK320

THERMOPLASTIC POLYESTER ELASTOMER

Common features of Hytrel® thermoplastic polyester elastomer include mechanical and physical properties such as exceptional toughness and resilience, high resistance to creep, impact and flex fatigue, flexibility at low temperatures and good retention of properties at elevated temperatures. In addition, it resists many industrial chemicals, oils and solvents. Special grades include heat stabilised, flame retardant, food contact compliant, blow moulding and extrusion grades. Concentrates offered include black pigments, UV protection additives, heat stabilisers, and flame retardants.
Hytrel® thermoplastic polyester elastomer is plasticiser free.

The good melt stability of Hytrel® thermoplastic polyester elastomer normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-24 kJ/g of base polymer) in appropriately equipped installations.
For disposal, local regulations have to be observed.

Hytrel® thermoplastic polyester elastomer typically is used in demanding applications in the automotive, fluid power, electrical/electronic, consumer goods, appliance and power tool, sporting goods, furniture, industrial and off-road transportation/equipment industry.

Hytrel® HTR8895 BK320 is designed for blow moulding or processing techniques requiring high melt viscosity. It has nominal hardness of 43D, is pigmented black with fine particle size carbon black, and contains a general purpose stabilizer.

Product information

Resin Identification	TPC-ET	ISO 1043
Part Marking Code	>TPC-ET<	ISO 11469

Rheological properties

Melt mass-flow rate	4.4	g/10min	ISO 1133
Melt mass-flow rate, Temperature	230	°C	
Melt mass-flow rate, Load	10	kg	
Moulding shrinkage, parallel	2.2	%	ISO 294-4, 2577
Moulding shrinkage, normal	1.7	%	ISO 294-4, 2577

Typical mechanical properties

Tensile Modulus	92[1]	MPa	ISO 527-1/-2
Stress at 10% strain	7.6[1]	MPa	ISO 527-1/-2
Stress at 50% strain	14.4[1]	MPa	ISO 527-1/-2
Stress at 100% strain	17[1]	MPa	ISO 527-1/-2
Stress at break	28	MPa	ISO 527-1/-2
Strain at break	>300	%	ISO 527-1/-2
Flexural Modulus	98	MPa	ISO 178
Charpy impact strength, 23°C	N[A]	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	N[A]	kJ/m²	ISO 179/1eU
Charpy impact strength, -40°C	N[A]	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	N[A]	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	N[A]	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -40°C	N	kJ/m²	ISO 179/1eA
Shore D hardness, 15s	40		ISO 48-4 / ISO 868

Hytrel® HTR8895 BK320

THERMOPLASTIC POLYESTER ELASTOMER

Tear strength, parallel	100	kN/m	ISO 34-1
Tear strength, normal	97	kN/m	ISO 34-1
Taber Abrasion, H-18 wheel, 1kg, 1000 cycles	28[OT]		ISO 23794

[A]: Assessed

[OT]: One time tested

[1]: measured with 1BA tensile bars at standard room conditions

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[2]: measured in mg (sample preconditioning for 7 days at room conditions)

Thermal properties

Melting temperature, 10°C/min	205	°C	ISO 11357-1/-3
Glass transition temperature, 1 Hz	-41	°C	ISO 6721
Vicat softening temperature, 50°C/h 10N	180	°C	ISO 306

[3]: measured in tensile mode with 5A bars; tandelta peak used as Tg

Flammability

FMVSS Class	B		ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	<80[DS]	mm/min	ISO 3795 (FMVSS 302)

[DS]: Derived from similar grade

Other properties

Density	1150	kg/m³	ISO 1183

Injection

Drying Recommended	yes		
Drying Temperature	100	°C	
Drying Time, Dehumidified Dryer	3 - 4	h	
Processing Moisture Content	≤0.08	%	
Melt Temperature Optimum	240	°C	Internal
Min. melt temperature	230	°C	
Max. melt temperature	250	°C	
Mold Temperature Optimum	45	°C	
Min. mould temperature	40	°C	
Max. mould temperature	50	°C	

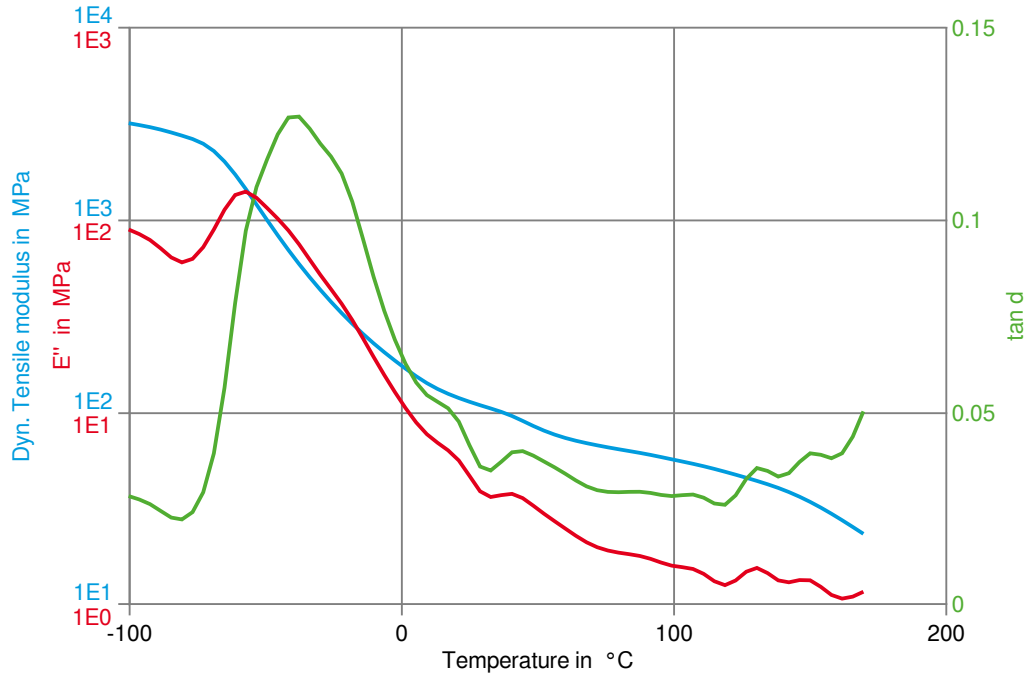
Blow Molding

Drying Temperature	≤110	°C	
Processing Moisture Content	≤0.02	%	

Hytrel® HTR8895 BK320

THERMOPLASTIC POLYESTER ELASTOMER

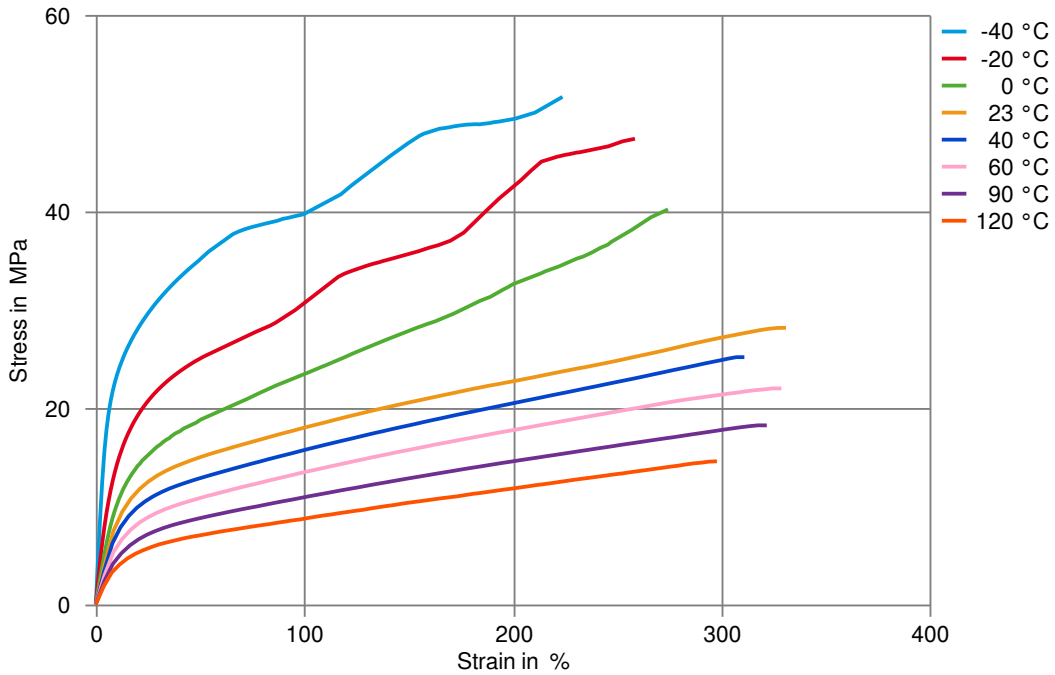
Dynamic Tensile modulus-temperature



Hytrel® HTR8895 BK320

THERMOPLASTIC POLYESTER ELASTOMER

Stress-Strain (Flexible Materials)



Hytrel® HTR8895 BK320

THERMOPLASTIC POLYESTER ELASTOMER

Chemical Media Resistance

Acids

- ✔ Acetic Acid (5% by mass), 23°C
- ✔ Citric Acid solution (10% by mass), 23°C
- ✔ Lactic Acid (10% by mass), 23°C
- ✘ Hydrochloric Acid (36% by mass), 23°C
- ✘ Nitric Acid (40% by mass), 23°C
- ✘ Sulfuric Acid (38% by mass), 23°C
- ✔ Sulfuric Acid (5% by mass), 23°C
- ✘ Chromic Acid solution (40% by mass), 23°C

Bases

- ✔ Sodium Hydroxide solution (35% by mass), 23°C
- ✔ Sodium Hydroxide solution (1% by mass), 23°C
- ✔ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✔ Isopropyl alcohol, 23°C
- ✔ Methanol, 23°C
- ✔ Ethanol, 23°C

Hydrocarbons

- ✔ n-Hexane, 23°C
- ✔ Toluene, 23°C
- ✔ iso-Octane, 23°C

Ketones

- ✘ Acetone, 23°C

Ethers

- ✘ Diethyl ether, 23°C

Mineral oils

- ✔ SAE 10W40 multigrade motor oil, 23°C
- ✘ SAE 10W40 multigrade motor oil, 130°C
- ✘ SAE 80/90 hypoid-gear oil, 130°C
- ✔ Insulating Oil, 23°C

Standard Fuels

- ✘ ISO 1817 Liquid 1 - E5, 60°C
- ✘ ISO 1817 Liquid 2 - M15E4, 60°C
- ✘ ISO 1817 Liquid 3 - M3E7, 60°C
- ✘ ISO 1817 Liquid 4 - M15, 60°C
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✘ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

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Salt solutions

- ✔ Sodium Chloride solution (10% by mass), 23°C
- ✘ Sodium Hypochlorite solution (10% by mass), 23°C
- ✔ Sodium Carbonate solution (20% by mass), 23°C
- ✔ Sodium Carbonate solution (2% by mass), 23°C
- ✔ Zinc Chloride solution (50% by mass), 23°C

Other

- ✔ Ethyl Acetate, 23°C
- ✘ Hydrogen peroxide, 23°C
- ✘ DOT No. 4 Brake fluid, 130°C
- ✘ Ethylene Glycol (50% by mass) in water, 108°C
- ✔ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✔ 50% Oleic acid + 50% Olive Oil, 23°C
- ✔ Water, 23°C
- ✘ Water, 90°C
- ✔ Phenol solution (5% by mass), 23°C

Symbols used:

✔ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✘ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).