

PIBIFLEX® 4484 - TPC

Description

PIBIFLEX® 4484 is a nominal 45 Shore D thermoplastic polyester elastomer with high melting point and improved heat stability for injection molding applications and use as a performance modifier for TPE compounding.

Physical properties

ISO	Value	Unit	Test Standard
Density	1190	kg/m ³	ISO 1183

Mechanical properties

ISO	Value	Unit	Test Standard
Tensile stress at break, 50mm/min	30	MPa	ISO 527-2/1A
Tensile strain at break, 50mm/min	>500	%	ISO 527-2/1A
Flexural modulus, 23°C	155	MPa	ISO 178
Shore D hardness, 15s	45	-	ISO 868

Thermal properties

ISO	Value	Unit	Test Standard
Melting temperature, 10°C/min	213	°C	ISO 11357-1/-3

Typical injection moulding processing conditions

Pre Drying

	LowMaxRes	DryTime	DryTemp
max	0.05 %	4 h	110 °C
min			100 °C

