

Diamond Abs 9501-1001S

Acrylonitrile Butadiene Styrene

LyondellBasell Industries

Engineering Plastics

General			
Features	Ultra High Impact Resistance		
Uses	Marine Applications	Sheet	Thermoforming Applications
Agency Ratings	EC 1907/2006 (REACH)	EU 2002/96/EC (WEEE)	
RoHS Compliance	RoHS Compliant		
Appearance	Colors Available		
Forms	Pellets		
Processing Method	Extrusion	Sheet Extrusion	Thermoforming

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.04 g/cm ³	1.04 g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/10.0 Kg)	7.3 g/10 min	7.3 g/10 min	ASTM D1238

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus			ASTM D638
32°F (0°C)	364000 psi	2510 MPa	
73°F (23°C)	304000 psi	2100 MPa	
Tensile Strength			ASTM D638
Yield, 32°F (0°C)	6820 psi	47.0 MPa	
Yield, 73°F (23°C) ¹	6240 psi	43.0 MPa	
Yield, 160°F (71°C)	4210 psi	29.0 MPa	
Break, 32°F (0°C)	5950 psi	41.0 MPa	
Break, 73°F (23°C)	4930 psi	34.0 MPa	
Break, 160°F (71°C)	2900 psi	20.0 MPa	
Tensile Elongation			ASTM D638
Break, 32°F (0°C)	21 %	21 %	
Break, 73°F (23°C)	20 %	20 %	
Break, 160°F (71°C)	15 %	15 %	
Flexural Modulus - 2% Secant			ASTM D790
-40°F (-40°C)	372000 psi	2570 MPa	
73°F (23°C)	333000 psi	2300 MPa	
160°F (71°C)	263000 psi	1810 MPa	
Flexural Strength			ASTM D790
-40°F (-40°C)	15400 psi	106 MPa	
73°F (23°C)	10000 psi	69.0 MPa	
160°F (71°C)	6090 psi	42.0 MPa	

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
-40°F (-40°C)	2.8 ft·lb/in	150 J/m	
32°F (0°C)	6.0 ft·lb/in	320 J/m	
73°F (23°C)	9.7 ft·lb/in	520 J/m	
Instrumented Dart Impact			ASTM D3763
-40°F (-40°C)	150 in·lb	17.0 J	
-22°F (-30°C)	266 in·lb	30.0 J	
32°F (0°C)	372 in·lb	42.0 J	
73°F (23°C)	398 in·lb	45.0 J	





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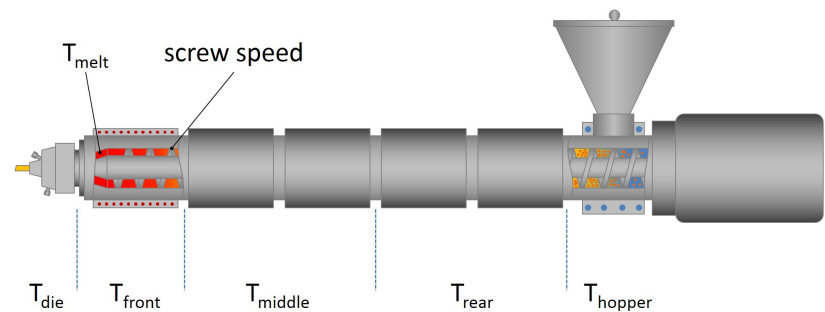
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Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	101	101	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed, 0.125 In (3.18 Mm)	196 °F	91.0 °C	
66 Psi (0.45 Mpa), Annealed	212 °F	100 °C	
264 Psi (1.8 Mpa), Unannealed, 0.125 In (3.18 Mm)	169 °F	76.0 °C	
264 Psi (1.8 Mpa), Annealed, 0.125 In (3.18 Mm)	203 °F	95.0 °C	
Vicat Softening Temperature			
--	221 °F	105 °C	ASTM D1525 ²
--	203 °F	95.0 °C	ASTM D1525 ³
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 In (1.5 Mm))	HB	HB	UL 94



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Extrusion	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 to 185 °F	80 to 85 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	< 0.10 %	< 0.10 %
Cylinder Zone 1 Temp.	350 to 365 °F	177 to 185 °C
Cylinder Zone 2 Temp.	375 to 385 °F	191 to 196 °C
Cylinder Zone 3 Temp.	390 to 410 °F	199 to 210 °C
Cylinder Zone 4 Temp.	415 to 425 °F	213 to 218 °C
Cylinder Zone 5 Temp.	425 to 450 °F	218 to 232 °C

Extrusion Notes
Gate: 425F - 450F

- Notes
- ¹ 1.7 in/min (43 mm/min)
 - ² Rate A (50°C/h), Loading 1 (10 N)
 - ³ Rate A (50°C/h), Loading 2 (50 N)

Notes
These are typical property values not to be construed as specification limits.

