

Diamond Abs 7600B 1002 FDA

Acrylonitrile Butadiene Styrene

LyondellBasell Industries

Engineering Plastics

General			
Features	• Ultra High Impact Resistance		
Agency Ratings	• FDA 21 CFR 176.170(c), Table 1 • FDA 21 CFR 176.170(c), Table 2		
UL File Number	• E119088		
Processing Method	• Blow Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Melt Mass-Flow Rate (MFR) ¹			ASTM D1238
200°C/5.0 Kg	0.60 g/10 min	0.60 g/10 min	
230°C/3.8 Kg	2.7 g/10 min	2.7 g/10 min	

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ² (Yield)	5730 psi	39.5 MPa	ASTM D638
Flexural Modulus - Tangent ³	292000 psi	2010 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact			ASTM D256
73°F (23°C), 0.125 In (3.18 Mm)	8.1 ft·lb/in	430 J/m	

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	102	102	ASTM D785

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 Psi (1.8 Mpa), Unannealed, 0.125 In (3.18 Mm)	171 °F	77.2 °C	
264 Psi (1.8 Mpa), Annealed, 0.125 In (3.18 Mm)	201 °F	93.9 °C	
Vicat Softening Temperature	220 °F	104 °C	ASTM D1525 ⁴

Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 In (1.5 Mm))	HB	HB	UL 94



Diamond Abs 7600B 1002 FDA

Acrylonitrile Butadiene Styrene
LyondellBasell Industries
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 to 185 °F	80 to 85 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Rear Temperature	374 to 482 °F	190 to 250 °C
Middle Temperature	374 to 482 °F	190 to 250 °C
Front Temperature	374 to 482 °F	190 to 250 °C
Mold Temperature	104 to 176 °F	40 to 80 °C
Injection Rate	Moderate-Fast	Moderate-Fast

Notes

- ¹ Procedure A
- ² 2.0 in/min (51 mm/min)
- ³ 0.050 in/min (1.3 mm/min)
- ⁴ Loading 1 (10 N)

Notes

These are typical property values not to be construed as specification limits.

