

POLYMAN[®] (ABS) LP 125/2 GL

Acrylonitrile Butadiene Styrene
Engineering Plastics

Product Description

Higher impact ABS grade

General

Features	• Good Impact Resistance
Processing Method	• Injection Molding
Resin ID (ISO 1043)	• ABS

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	13 cm ³ /10min	13 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	334000 psi	2300 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	5800 psi	40.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	2.3 %	2.3 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	13 ft·lb/in ²	27 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength 73°F (23°C)	No Break	No Break	ISO 179/1eU
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	13800 psi	95.0 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	199 °F	93.0 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	194 °F	90.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	212 °F	100 °C	ISO 306/A50
--	199 °F	93.0 °C	ISO 306/B50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			
0.06 in (1.5 mm)	HB	HB	IEC 60695-11-10, -20

Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

Notes

These are typical property values not to be construed as specification limits.

