

Qr Resin QR-2008-FR

Acrylonitrile Butadiene Styrene

LyondellBasell Industries

Engineering Plastics

Product Description

Available with UV (V) or Release (R).

Flame Packages Available (0.0625 in min. thickness): 94V-2, 94V-0, 94-5VA

General

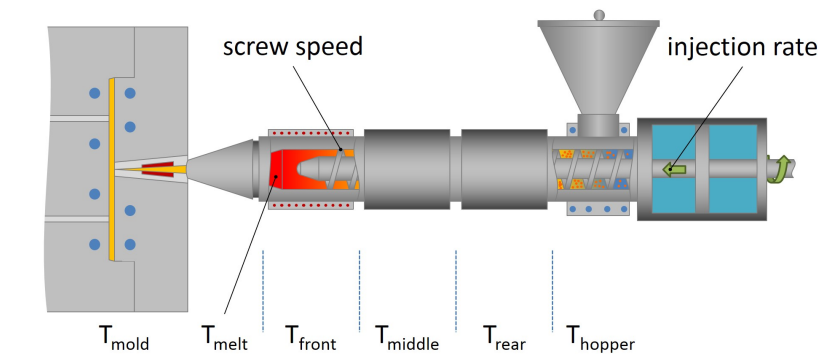
Features	• Good Processability
Appearance	• Colors Available • Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/3.8 Kg)	8.0 g/10 min	8.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	5700 psi	39.3 MPa	ASTM D638
Flexural Modulus	339000 psi	2340 MPa	ASTM D790
Flexural Strength (Yield)	9200 psi	63.4 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	3.0 ft·lb/in	160 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	170 °F	76.7 °C	
264 Psi (1.8 Mpa), Unannealed	165 °F	73.9 °C	



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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 °F	82 °C
Drying Time	3.0 to 6.0 hr	3.0 to 6.0 hr
Drying Time, Maximum	6.0 hr	6.0 hr
Rear Temperature	330 to 360 °F	166 to 182 °C
Middle Temperature	380 to 400 °F	193 to 204 °C
Front Temperature	400 to 420 °F	204 to 216 °C
Nozzle Temperature	380 to 440 °F	193 to 227 °C
Processing (Melt) Temp	380 to 450 °F	193 to 232 °C
Mold Temperature	120 to 160 °F	49 to 71 °C

Notes

These are typical property values not to be construed as specification limits.

