



LNP™ STAT-KON™ Compound AX01706

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound PDX-A-01706

Product reorder name: AX01706

LNP STAT-KON AX01706 is a compound based on ABS containing proprietary fillers. Added feature of this grade is: Electrically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	300	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	270	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	1.9	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	5.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	20800	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	530	kgf/cm ²	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	460	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	21100	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	28	MPa	ISO 527
Tensile Stress, break, 5 mm/min	24	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.8	%	ISO 527
Tensile Strain, break, 5 mm/min	7.4	%	ISO 527
Tensile Modulus, 1 mm/min	2030	MPa	ISO 527
Flexural Stress	52	MPa	ISO 178
Flexural Modulus, 2 mm/min	2030	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	48	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Multiaxial Impact	30	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	136	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	25	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m ²	ISO 180/1A





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THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	96	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	88	°C	ASTM D 648
CTE, -30°C to 30°C, flow	8.5E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	8.8E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	97	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	85	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.09	-	ASTM D 792
Density	1.09	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.19	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.5 - 0.7	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.27	%	ISO 62
ELECTRICAL			
Surface Resistivity	2.E+00 - 6.E+00	Ohm	ASTM D 257





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05 - 0.1	%
Melt Temperature	260	°C
Front - Zone 3 Temperature	265 - 275	°C
Middle - Zone 2 Temperature	230 - 245	°C
Rear - Zone 1 Temperature	205 - 215	°C
Mold Temperature	70 - 80	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

