



LNP™ FARADEX™ Compound AX88130

Americas: COMMERCIAL

Also known as: LNP™ FARADEX™ Compound EMI-X PDX-A-88130

Product reorder name: AX88130

LNP* FARADEX* AX88130 is a compound based on ABS resin containing Stainless Steel Fiber. Added feature of this grade is EMI/RFI Shielding.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	530	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	3 - 4	%	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	940	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	35100	kgf/cm ²	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	16 - 21	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	5	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	93	°C	ASTM D 648
PHYSICAL			
Specific Gravity	1.13	-	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.3	%	ASTM D 570
Mold Shrinkage, 48 hrs @ 23°C, flow	0.5 - 0.5	%	SABIC Method
ELECTRICAL			
Surface Resistivity	1.E+03	Ohm	ASTM D 257
Volume Resistivity	1.E+03	Ohm-cm	IEC 60093





LNP™ FARADEx™ Compound AX88130
Americas: COMMERCIAL

PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05 - 0.1	%
Melt Temperature	260	°C
Front - Zone 3 Temperature	265 - 275	°C
Middle - Zone 2 Temperature	230 - 245	°C
Rear - Zone 1 Temperature	205 - 215	°C
Mold Temperature	70 - 80	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

