



LNP™ THERMOCOMP™ Compound 2F006

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound FP-EF-1006

Product reorder name: 2F006

LNP THERMOCOMP 2F006 is a compound based on ETFE containing 30% Glass Fiber.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	810	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	800	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	4.9	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	5.2	%	ASTM D 638
Tensile Modulus, 5 mm/min	91000	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	1190	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	77900	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	75	MPa	ISO 527
Tensile Stress, break, 5 mm/min	74	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4.6	%	ISO 527
Tensile Strain, break, 5 mm/min	5	%	ISO 527
Tensile Modulus, 1 mm/min	8080	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	115	MPa	ISO 178
Flexural Modulus, 2 mm/min	7520	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	106	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	35	cm-kgf/cm	ASTM D 256
Multiaxial Impact	81	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	173	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	67	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	28	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	254	°C	ASTM D 648





LNP™ THERMOCOMP™ Compound 2F006

Americas: COMMERCIAL

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	215	°C	ASTM D 648
CTE, -40°C to 40°C, flow	2.6E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	7.5E-05	1/°C	ASTM E 831
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	246	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	187	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.9	-	ASTM D 792
Density	1.91	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.01	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	1	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	2	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.02	%	ISO 62





LNP™ THERMOCOMP™ Compound 2F006

Americas: COMMERCIAL

PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Melt Temperature	315	°C
Front - Zone 3 Temperature	325 - 340	°C
Middle - Zone 2 Temperature	300 - 325	°C
Rear - Zone 1 Temperature	280 - 300	°C
Mold Temperature	90 - 120	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

