



VALOX™ Resin 364
Americas: COMMERCIAL

Designed for outdoor telecommunications enclosure applications.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	470	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	400	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	5	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	70	%	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	680	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	18900	kgf/cm ²	ASTM D 790
IMPACT			
Izod Impact, notched, 23°C	76	cm-kgf/cm	ASTM D 256
Izod Impact, notched, -20°C	70	cm-kgf/cm	ASTM D 256
Izod Impact, notched, -40°C	43	cm-kgf/cm	ASTM D 256
Instrumented Impact Total Energy, 23°C	460	cm-kgf	ASTM D 3763
Instrumented Impact Total Energy, -20°C	456	cm-kgf	ASTM D 3763
Instrumented Impact Total Energy, -40°C	483	cm-kgf	ASTM D 3763
THERMAL			
Vicat Softening Temp, Rate B/50	115	°C	ASTM D 1525
HDT, 0.45 MPa, 3.2 mm, unannealed	103	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	68	°C	ASTM D 648
CTE, -40°C to 40°C, flow	9.5E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	9.8E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	9.5E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	1.E-04	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/120	122	°C	ISO 306
Relative Temp Index, Elec	75	°C	UL 746B





VALOX™ Resin 364
Americas: COMMERCIAL

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
THERMAL			
Relative Temp Index, Mech w/impact	75	°C	UL 746B
Relative Temp Index, Mech w/o impact	75	°C	UL 746B
PHYSICAL			
Specific Gravity	1.3	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm (5)	0.8 - 1	%	SABIC Method
Mold Shrinkage, xflow, 3.2 mm (5)	0.8 - 1	%	SABIC Method
ELECTRICAL			
Arc Resistance, Tungsten {PLC}	5	PLC Code	ASTM D 495
Hot Wire Ignition {PLC}	2	PLC Code	UL 746A
High Voltage Arc Track Rate {PLC}	2	PLC Code	UL 746A
High Ampere Arc Ign, surface {PLC}	0	PLC Code	UL 746A
Comparative Tracking Index (UL) {PLC}	0	PLC Code	UL 746A
FLAME CHARACTERISTICS			
UL Recognized, 94V-0 Flame Class Rating (3)	1.47	mm	UL 94
UL Recognized, 94-5VA Rating (3)	2.99	mm	UL 94
Oxygen Index (LOI)	28	%	ASTM D 2863
UV-light, water exposure/immersion	F2	-	UL 746C





VALOX™ Resin 364
Americas: COMMERCIAL

PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	3 - 4	hrs
Drying Time (Cumulative)	12	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	250 - 265	°C
Nozzle Temperature	245 - 260	°C
Front - Zone 3 Temperature	250 - 265	°C
Middle - Zone 2 Temperature	245 - 260	°C
Rear - Zone 1 Temperature	240 - 255	°C
Mold Temperature	50 - 75	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	50 - 100	rpm
Shot to Cylinder Size	40 - 80	%
Vent Depth	0.025 - 0.038	mm

