



LNP™ LUBRICOMP™ Compound NXC620

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound NXC620

Product reorder name: NXC620

LNP™ LUBRICOMP™ NXC620 is a compound based on Cyclooy™ XCY620 containing Silicone. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	520	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	400	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	4.7	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	31	%	ASTM D 638
Tensile Modulus, 5 mm/min	22300	kgf/cm ²	ASTM D 638
Flexural Stress, brk, 1.3 mm/min, 50 mm span	800	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	22600	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	49	MPa	ISO 527
Tensile Stress, break, 5 mm/min	42	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	4.9	%	ISO 527
Tensile Strain, break, 50 mm/min	50	%	ISO 527
Tensile Modulus, 1 mm/min	2090	MPa	ISO 527
Flexural Stress	77	MPa	ISO 178
Flexural Modulus, 2 mm/min	2110	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	NB	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	66	cm-kgf/cm	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	NB	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	48	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -40°C	28	kJ/m ²	ISO 180/1A
Charpy Impact, notched, 23°C	51	kJ/m ²	ISO 179/2C
Charpy Impact, notched, -30°C	39	kJ/m ²	ISO 179/2C





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THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	108	°C	ASTM D 648
CTE, -30°C to 30°C, flow	7.3E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	7.8E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	125	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	110	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.14	-	ASTM D 792
Density	1.13	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.15	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Melt Flow Rate, 260°C/5.0 kgf	30	g/10 min	ASTM D 1238
Wear Factor Washer	1250	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Wear Factor Ring	7	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.23	-	ASTM D 3702 Modified
Static COF	0.18	-	ASTM D 3702 Modified





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	95 - 105	°C
Drying Time	2 - 4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	260 - 290	°C
Nozzle Temperature	240 - 280	°C
Front - Zone 3 Temperature	250 - 290	°C
Middle - Zone 2 Temperature	250 - 290	°C
Rear - Zone 1 Temperature	230 - 260	°C
Hopper Temperature	60 - 80	°C
Mold Temperature	60 - 90	°C

