



LNP™ LUBRICOMP™ Compound NL001

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound PCA-L-4010

Product reorder name: NL001

LNP LUBRICOMP™ NL001 is a compound based on PC+ABS resin containing 5% PTFE. Added features include: Wear Resistant, Suitable for Thin Wall Applications.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 50 mm/min	540	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 50 mm/min	430	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 50 mm/min	3.6	%	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	24.3	%	ASTM D 638
Tensile Modulus, 50 mm/min	24500	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	870	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	24800	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	45	MPa	ISO 527
Tensile Stress, break, 5 mm/min	40	MPa	ISO 527
Tensile Stress, yield, 50 mm/min	50	MPa	ISO 527
Tensile Stress, break, 50 mm/min	40	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4	%	ISO 527
Tensile Strain, break, 5 mm/min	45	%	ISO 527
Tensile Strain, yield, 50 mm/min	4	%	ISO 527
Tensile Strain, break, 50 mm/min	20	%	ISO 527
Tensile Modulus, 1 mm/min	2300	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	80	MPa	ISO 178
Flexural Modulus, 2 mm/min	2500	MPa	ISO 178
IMPACT			
Izod Impact, notched, 23°C	16	cm-kgf/cm	ASTM D 256
Instrumented Impact Total Energy, 23°C	437	cm-kgf	ASTM D 3763
Izod Impact, notched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1A





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IMPACT			
Izod Impact, notched 80*10*4 -30°C	8	kJ/m ²	ISO 180/1A
Charpy 23°C, V-notch Edgew 80*10*4 sp=62mm	13	kJ/m ²	ISO 179/1eA
Charpy -30°C, V-notch Edgew 80*10*4 sp=62mm	10	kJ/m ²	ISO 179/1eA
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	115	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	98	°C	ASTM D 648
CTE, 23°C to 80°C, flow	7.E-05	1/°C	ISO 11359-2
CTE, 23°C to 80°C, xflow	8.7E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/50	113	°C	ISO 306
Vicat Softening Temp, Rate B/120	115	°C	ISO 306
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	95	°C	ISO 75/Ae
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	114	°C	ISO 75/Bf
PHYSICAL			
Specific Gravity	1.14	-	ASTM D 792
Mold Shrinkage, flow, 3.2 mm (5)	0.5 - 0.7	%	SABIC Method
Density	1.1	g/cm ³	ISO 1183
Melt Volume Rate, MVR at 260°C/5.0 kg	26	cm ³ /10 min	ISO 1133
ELECTRICAL			
Volume Resistivity	>1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093
FLAME CHARACTERISTICS			
Oxygen Index (LOI)	21	%	ISO 4589





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	250 - 270	°C
Front - Zone 3 Temperature	260 - 270	°C
Middle - Zone 2 Temperature	250 - 260	°C
Rear - Zone 1 Temperature	230 - 245	°C
Mold Temperature	40 - 80	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

