



LNP™ STAT-KON™ Compound DD0009XP

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound D-FR

Product reorder name: DD0009XP

LNP STAT-KON D-FR is a compound based on Polycarbonate resin containing Carbon. Added features of this grade include: Flame Retardant, Electrically Conductive.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	700	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	460	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	4.7	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	13	%	ASTM D 638
Tensile Stress, yield, 5 mm/min	58	MPa	ISO 527
Tensile Stress, break, 5 mm/min	50	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	4.7	%	ISO 527
Tensile Strain, break, 5 mm/min	11	%	ISO 527
Tensile Modulus, 1 mm/min	2500	MPa	ISO 527
Flexural Modulus, 2 mm/min	2520	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	173	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	13	cm-kgf/cm	ASTM D 256
Multiaxial Impact	336	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	152	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	9	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	139	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	130	°C	ASTM D 648
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	138	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	126	°C	ISO 75/Af
PHYSICAL			
Density	1.3	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.13	%	ASTM D 570





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PHYSICAL			
Mold Shrinkage, flow, 24 hrs (5)	0.5 - 0.7	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.21	%	ISO 62
ELECTRICAL			
Surface Resistivity	5.E+00 - 8.E+00	Ohm	ASTM D 257





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4 - 6	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	255 - 290	°C
Front - Zone 3 Temperature	260 - 270	°C
Middle - Zone 2 Temperature	255 - 265	°C
Rear - Zone 1 Temperature	250 - 260	°C
Mold Temperature	40 - 65	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

