



## LNP™ THERMOCOMP™ Compound MX99432

### Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound PDX-M-99432

Product reorder name: MX99432

LNP THERMOCOMP MX99432 is a compound based on Polypropylene resin containing Proprietary Filler(s).

TYPICAL PROPERTIES <sup>1</sup>	TYPICAL VALUE	Unit	Standard
<b>MECHANICAL</b>			
Tensile Stress, break	580	kgf/cm <sup>2</sup>	ASTM D 638
Tensile Strain, break	2.9	%	ASTM D 638
Tensile Modulus, 50 mm/min	53700	kgf/cm <sup>2</sup>	ASTM D 638
Flexural Stress	910	kgf/cm <sup>2</sup>	ASTM D 790
Flexural Modulus	47100	kgf/cm <sup>2</sup>	ASTM D 790
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	52	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	7	cm-kgf/cm	ASTM D 256
<b>THERMAL</b>			
HDT, 1.82 MPa, 3.2mm, unannealed	145	°C	ASTM D 648
<b>PHYSICAL</b>			
Density	1.22	g/cm <sup>3</sup>	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.2	%	ASTM D 955





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
<b>Injection Molding</b>		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	225 - 250	°C
Front - Zone 3 Temperature	240 - 250	°C
Middle - Zone 2 Temperature	215 - 225	°C
Rear - Zone 1 Temperature	195 - 205	°C
Mold Temperature	30 - 50	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

