



LNP™ VERTON™ Compound MV007SUP

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ VERTON™ Compound PP MFX7007HSUV-GY03485

Product reorder name: MV007SUP

LNP VERTON MV007SUP is a compound based on PP resin containing Long Glass Fiber. Added features include; Chemically Coupled, Heat Stabilized, UV Stabilized.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	115	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.7	%	ISO 527
Tensile Modulus, 1 mm/min	9800	MPa	ISO 527
Flexural Stress, break, 2 mm/min	162	MPa	ISO 178
Flexural Modulus, 2 mm/min	7700	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	45	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	20	kJ/m ²	ISO 180/1A
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	162	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	160	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow, 24 hrs (5)	0.2 - 0.5	%	ISO 294
Density	1.17	g/cm ³	ISO 1183
FLAME CHARACTERISTICS			
UL Recognized, 94HB Flame Class Rating (3)	1.5	mm	UL 94





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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	220 - 250	°C
Front - Zone 3 Temperature	250 - 260	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	230 - 245	°C
Mold Temperature	40 - 65	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

