

ExxonMobil™ HDPE HTA 001HD

High Density Polyethylene (HMW) Resin

Product Description

HTA 001HD is a high molecular weight HDPE film grade. Films made from HTA 001HD exhibit excellent impact and toughness properties as well as high stiffness.

General

Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Blown Film ▪ Grocery Sacks ▪ Liners	▪ Produce Bags ▪ Produce Bags On A Roll ▪ Refuse Bags	▪ Thin Gauged Consumer Bags ▪ Trash Can Liners

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.952 g/cm ³	0.952 g/cm ³	ExxonMobil Method
High Load Melt Index (190°C/21.6 kg)	9.0 g/10 min	9.0 g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (190°C/5.0 kg)	0.32 g/10 min	0.32 g/10 min	ASTM D1238

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	259 °F	126 °C	ASTM D1525

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	5900 psi	41 MPa	ASTM D882
Tensile Strength at Yield TD	4400 psi	30 MPa	ASTM D882
Tensile Strength at Break MD	8600 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	8100 psi	60 MPa	ASTM D882
Elongation at Break MD	220 %	220 %	ASTM D882
Elongation at Break TD	430 %	430 %	ASTM D882
Secant Modulus MD - 1% Secant	170000 psi	1200 MPa	ASTM D882
Secant Modulus TD - 1% Secant	170000 psi	1200 MPa	ASTM D882
Dart Drop Impact	190 g	190 g	ASTM D1709A
Elmendorf Tear Strength MD	8 g	8 g	ASTM D1922
Elmendorf Tear Strength TD	30 g	30 g	ASTM D1922

