

ExxonMobil™ LDPE LD 105 Series

Low Density Polyethylene Resin

Product Description

ExxonMobil™ LD 105 resins are homopolymer packaging film resins designed for applications requiring outstanding clarity with good stiffness. These resins can be processed in either blown or cast film equipment. In blown film equipment LD 105.30 and LD 105.DS resins can be drawn down to 1.0 mil gauge.

General

Additive	- LD 105.BR: Antiblock: 1000 ppm; Slip: 750 ppm; Thermal Stabilizer: Yes - LD 105.DS: Antiblock: 1000 ppm; Slip: No; Thermal Stabilizer: Yes - LD 105.30: Antiblock: 1000 ppm; Slip: No; Thermal Stabilizer: Yes		
Applications	- Blend Partner - Bread Bags - Display Packaging Film - Food Packaging - Form Fill And Seal Packaging - Freezer Film - High Clarity Film - High Quality Lamination - Lamination Film - Laundry Film - Light Duty Shrink Film - Produce Bags - Salad Bags - Textile Packaging		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.923 g/cm ³	0.923 g/cm ³	ASTM D1505
Melt Index (190°C/2.16 kg)	2.0 g/10 min	2.0 g/10 min	ASTM D1238
Peak Melting Temperature	234 °F	112 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	203 °F	95 °C	ASTM D1525

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1500 psi	11 MPa	ASTM D882
Tensile Strength at Yield TD	1600 psi	11 MPa	ASTM D882
Tensile Strength at Break MD	3400 psi	23 MPa	ASTM D882
Tensile Strength at Break TD	2800 psi	19 MPa	ASTM D882
Elongation at Break MD	180 %	180 %	ASTM D882
Elongation at Break TD	510 %	510 %	ASTM D882
Secant Modulus MD - 1% Secant	31000 psi	210 MPa	ASTM D882
Secant Modulus TD - 1% Secant	37000 psi	250 MPa	ASTM D882
Dart Drop Impact	90 g	90 g	ASTM D1709A
Elmendorf Tear Strength MD	290 g	290 g	ASTM D1922
Elmendorf Tear Strength TD	190 g	190 g	ASTM D1922
Puncture Force	8 lbf	37 N	ExxonMobil Method
Puncture Energy	5.1 in-lb	0.58 J	ExxonMobil Method

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	78	78	ASTM D2457
Haze	5.1 %	5.1 %	ASTM D1003

