

Exceed™ 1018 Series

Metallocene Polyethylene Resin

Product Description

Exceed 1018 resins are metallocene ethylene-hexene copolymers. Films made from Exceed 1018 resin have outstanding tensile, impact strength and puncture. These superior strength properties, along with excellent drawability, allow downgauging in bag application.

General

Additive	- Exceed 1018KA: Antiblock: 5000 ppm; Slip: 1000 ppm; Processing Aid: Yes; Thermal Stabilizer: Yes - Exceed 1018LA: Antiblock: 4500 ppm; Slip: 450 ppm; Processing Aid: Yes; Thermal Stabilizer: Yes		
Applications	- Agricultural Film - Bag in Box - Barrier Food Packaging - Blown Film - Bread Bags - Food packaging - Form Fill And Seal Packaging - Freezer Film - General Packaging - Heavy Duty Bags - Industrial Packaging - Lamination Film - Multilayer Packaging Film - Overwrap Film - Packaging Films - Premium Trash Bags - Stand Up Pouches - Trash Bags - Trash Can Liners		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.918 g/cm ³	0.918 g/cm ³	ExxonMobil Method
Melt Index (190°C/2.16 kg)	1.0 g/10 min	1.0 g/10 min	ASTM D1238
Peak Melting Temperature	247 °F	119 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1400 psi	9.4 MPa	ASTM D882
Tensile Strength at Yield TD	1400 psi	9.4 MPa	ASTM D882
Tensile Strength at Break MD	7900 psi	50 MPa	ASTM D882
Tensile Strength at Break TD	6200 psi	43 MPa	ASTM D882
Elongation at Break MD	500 %	500 %	ASTM D882
Elongation at Break TD	600 %	600 %	ASTM D882
Secant Modulus MD - 1% Secant	27000 psi	190 MPa	ASTM D882
Secant Modulus TD - 1% Secant	28000 psi	190 MPa	ASTM D882
Dart Drop Impact	590 g	590 g	ASTM D1709A
Elmendorf Tear Strength MD	250 g	250 g	ASTM D1922
Elmendorf Tear Strength TD	470 g	470 g	ASTM D1922

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	39	39	ASTM D2457
Haze	18 %	18 %	ASTM D1003

Processing Statement

Film (1 mil/25.4 micron) made from Exceed 1018KA on a 2.5 inch (63.5 mm) blown film line with a 2.5:1 blow-up ratio, a melt temperature of 403°F (206°C), a 60 mil (1.52 mm) die gap at a rate of 10 lbs/hr/in die circumference (1.79 kg/hr/cm).

