

Exxtral™ Performance Polyolefin HMU208

Polypropylene, Compounded (TPO)

Product Description

A specialty thermoplastic polyolefin resin, black colored, with high stiffness and release agent for automotive HVAC and under-the-hood applications.

General

Features	▪ Good Dimensional Stability	▪ Good Mold Release	▪ Ultra High Stiffness
Uses	▪ Automotive Applications	▪ Automotive Exterior Trim	▪ Automotive Under the Hood
Appearance	▪ Black		
Form(s)	▪ Pellets		
Processing Method	▪ Injection Molding		

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12 g/10 min	12 g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	14 cm ³ /10min	14 cm ³ /10min	ISO 1133
Density	1.06 g/cm ³	1.06 g/cm ³	ISO 1183

Mechanical	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at Yield	5000 psi	34.5 MPa	ISO 527-2/50
Tensile Strain at Yield	4.0 %	4.0 %	ISO 527-2/50
Tensile Modulus - Secant	442000 psi	3050 MPa	ISO 527-2
Flexural Modulus	441000 psi	3040 MPa	ISO 178

Impact	Typical Value (English)	Typical Value (SI)	Test Based On
Charpy Notched Impact Strength 73°F (23°C), Complete Break	1.5 ft-lb/in ²	3.1 kJ/m ²	ISO 179

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Heat Deflection Temperature (1.80 MPa)	145 °F	63.0 °C	ISO 75-2/A
Heat Deflection Temperature (0.45 MPa)	244 °F	118 °C	ISO 75-2/B

