

Santoprene™ 121-70M350

Thermoplastic Vulcanizate

Product Description

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is designed for gap filler applications requiring scratch resistance and good appearance. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Designed for fast, easy injection molding, especially for complex part geometries.
- Used in sealing applications.
- Recommended for applications requiring superior part surface appearance.
- Designed to be injected at lower molding temperatures or at lower injection pressures.

General

Uses	▪ Outdoor Applications
RoHS Compliance	▪ RoHS Compliant
Color	▪ Black
Form(s)	▪ Pellets
Processing Method	▪ Injection Molding ▪ Multi Injection Molding

Physical	Typical Value (English)	Typical Value (SI)	Test Based On
Density / Specific Gravity	0.930	0.930	ASTM D792
Density	0.930 g/cm ³	0.930 g/cm ³	ISO 1183

Hardness	Typical Value (English)	Typical Value (SI)	Test Based On
Shore Hardness			ISO 868
Shore A, 15 sec, 73°F (23°C)	70	70	

Elastomers	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100% - Across Flow (73°F (23°C))	377 psi	2.60 MPa	ASTM D412
Tensile Stress at 100% - Across Flow (73°F (23°C))	377 psi	2.60 MPa	ISO 37
Tensile Strength at Break - Across Flow (73°F (23°C))	899 psi	6.20 MPa	ASTM D412
Tensile Stress at Break - Across Flow (73°F (23°C))	899 psi	6.20 MPa	ISO 37
Elongation at Break - Across Flow (73°F (23°C))	480 %	480 %	ASTM D412
Tensile Strain at Break - Across Flow (73°F (23°C))	480 %	480 %	ISO 37
Compression Set			ASTM D395B
158°F (70°C), 22 hr, Type 1	40 %	40 %	
Compression Set			ISO 815
158°F (70°C), 22 hr, Type A	40 %	40 %	

