

Matrixx FP62E13

Polyamide 6
LyondellBasell Industries
Engineering Plastics

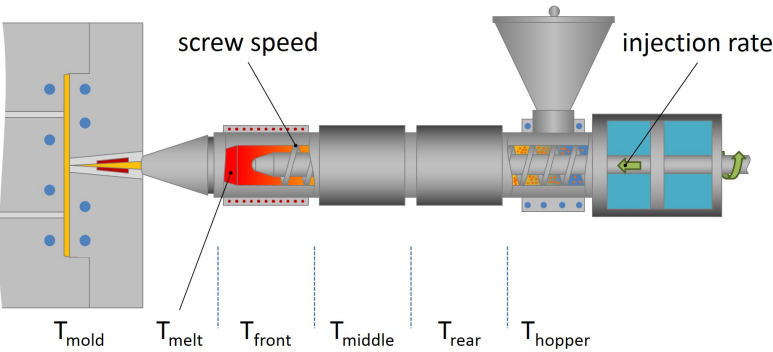
General			
Filler / Reinforcement	• Glass Fiber, 13% Filler by Weight		
Uses	• Industrial Applications		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.21	1.21 g/cm ³	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	13000 psi	89.6 MPa	ASTM D638
Flexural Modulus	600000 psi	4140 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.70 ft·lb/in	37 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	390 °F	199 °C	
264 Psi (1.8 Mpa), Unannealed	380 °F	193 °C	
RTI Str	150 °F	65.6 °C	UL 746B
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 In (1.5 Mm))	HB	HB	UL 94



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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 200 °F	71 to 93 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Rear Temperature	500 to 550 °F	260 to 288 °C
Middle Temperature	500 to 550 °F	260 to 288 °C
Front Temperature	500 to 550 °F	260 to 288 °C
Processing (Melt) Temp	500 to 560 °F	260 to 293 °C
Mold Temperature	180 to 200 °F	82 to 93 °C
Injection Rate	Fast	Fast
Back Pressure	< 50.0 psi	< 0.345 MPa
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

Dessicant dryer with -20°F dewpoint
Screw Speed: Slow to Medium

Notes

These are typical property values not to be construed as specification limits.

