

SCHULAMID® 6 GBF 3026 H BLACK 96.8069 LW

Polyamide 6
Engineering Plastics

Product Description

30% glass fibre and glass bead reinforced ,heat stabilized polyamide 6

General

Filler / Reinforcement	• Glass Bead\Glass Fiber, 30% Filler by Weight
Processing Method	• Injection Molding

Physical	Dry	Conditioned	Unit	Test Method
Density	1.35	--	g/cm ³	ISO 1183/A
Viscosity Number	145	--	cm ³ /g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1.25E+6 (8600)	696000 (4800)	psi (MPa)	ISO 527-2/1A/1
Tensile Stress (Break)	21800 (150)	13100 (90.0)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	3.5	7.7	%	ISO 527-2/1A/5
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F (-30°C)	3.3 (7.0)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	4.8 (10)	11 (23)	ft·lb/in ² (kJ/m ²)	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F (-30°C)	29 (61)	--	ft·lb/in ² (kJ/m ²)	
73°F (23°C)	38 (80)	45 (95)	ft·lb/in ² (kJ/m ²)	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
66 psi (0.45 MPa), Unannealed	419 (215)	--	°F (°C)	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	392 (200)	--	°F (°C)	ISO 75-2/Af
Vicat Softening Temperature				
--	419 (215)	--	°F (°C)	ISO 306/A50
--	410 (210)	--	°F (°C)	ISO 306/B50
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	> 1.0E+15	--	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	--	ohms·m	IEC 62631-3-1
Comparative Tracking Index	450	--	V	IEC 60112



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Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 in (2.00 mm)	< 3.9 (< 100)	--	in/min (mm/min)	ISO 3795
0.0787 in (2.00 mm)	< 3.9 (< 100)	--	in/min (mm/min)	FMVSS 302
Flammability Classification				IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	--		



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Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Suggested Max Regrind	20 %	20 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	140 to 212 °F	60 to 100 °C

Notes

These are typical property values not to be construed as specification limits.

