Technical Data Sheet

Schulamid 6 MKF 3010 HI

Polyamide 6
LyondellBasell Industries
Engineering Plastics

Product Description
30% glass fiber and mineral reinforced Polyamide 6 with high impact

General		
Filler / Reinforcement	• Glass\Mineral, 30% Filler by Weight	
Features	• Good Toughness • High Impact Resistance	• Low Warpage • Oil Resistant
Processing Method	• Injection Molding	

Physical	Dry	Conditioned	Unit	Test Method
Density	1.33	--	g/cm³	ISO 1183/A
Mechanical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Tensile Modulus	653000 (4500)	435000 (3000)	psi (MPa)	ISO 527-1/1A/1
Tensile Stress (Break)	11600 (80.0)	7250 (50.0)	psi (MPa)	ISO 527-2/1A/5
Tensile Strain (Break)	6.0	> 20	%	ISO 527-2/1A/5
Impact	**Dry**	**Conditioned**	**Unit**	**Test Method**
Charpy Notched Impact Strength (73°f (23°c))	2.9 (6.0)	7.6 (16)	ft·lb/in² (kJ/m²)	ISO 179/1eA
Charpy Unnotched Impact Strength				ISO 179/1eU
73°f (23°c)	21 (45)	32 (68)	ft·lb/in² (kJ/m²)	
Thermal	**Dry**	**Conditioned**	**Unit**	**Test Method**
Deflection Temperature Under Load				
66 Psi (0.45 Mpa), Unannealed	410 (210)	--	°F (°C)	ISO 75-2/Bf
264 Psi (1.8 Mpa), Unannealed	338 (170)	--	°F (°C)	ISO 75-2/Af
Vicat Softening Temperature				
--	392 (200)	--	°F (°C)	ISO 306/B50
--	428 (220)	--	°F (°C)	ISO 306/A50
Electrical	**Dry**	**Conditioned**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+15	> 1.0E+12	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	> 1.0E+10	ohms·m	IEC 62631-3-1
Comparative Tracking Index	450	--	V	IEC 60112

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Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate				
0.0787 In (2.00 Mm)	< 3.9 (< 100)	--	in/min (mm/min)	ISO 3795
0.0787 In (2.00 Mm)	< 3.9 (< 100)	--	in/min (mm/min)	FMVSS 302
Flammability Classification				IEC 60695-11-10, -20
0.06 In (1.5 Mm)	HB	--		
0.12 In (3.0 Mm)	HB	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.06 In (1.5 Mm)	--	1200 (650)	°F (°C)	
0.12 In (3.0 Mm)	--	1200 (650)	°F (°C)	

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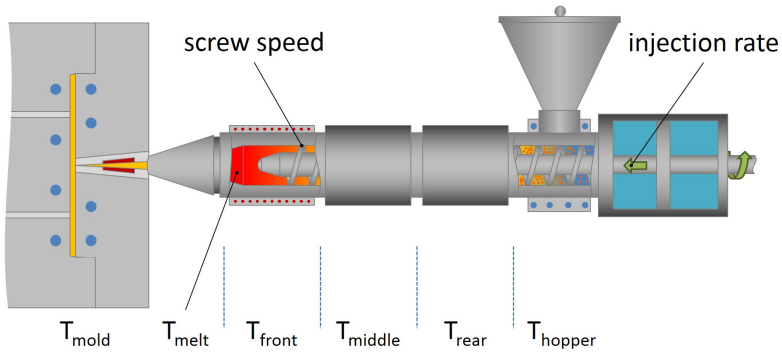

Injection	Dry (English)	Dry (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.04 to 0.10 %	0.04 to 0.10 %
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	140 to 212 °F	60 to 100 °C

Notes

These are typical property values not to be construed as specification limits.