

Technical Data Sheet
Matrixx 665E0
Polyamide 66
Engineering Plastics

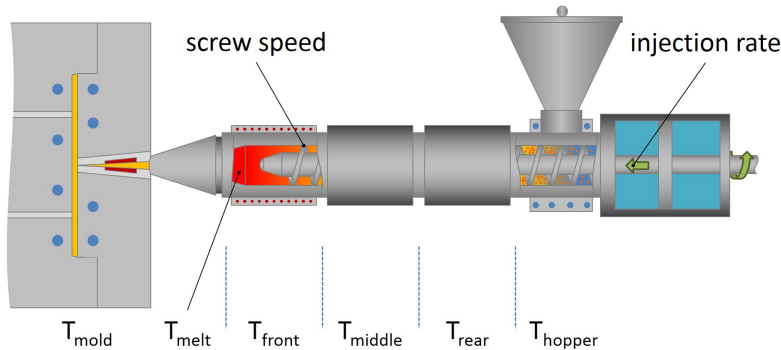


General	
Features	• High Impact Resistance
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm ³	ASTM D792
Molding Shrinkage - Flow (0.125 in (3.18 mm))	0.018 to 0.024 in/in	1.8 to 2.4 %	Internal Method
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	6700 psi	46.2 MPa	ASTM D638
Flexural Modulus - Tangent	260000 psi	1790 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	15 ft·lb/in	800 J/m	ASTM D256
Gardner Impact	> 320 in·lb	> 36.2 J	ASTM D5420
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
RTI Str	150 °F	65.6 °C	UL 746
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating (0.06 in (1.5 mm))	HB	HB	UL 94



Technical Data Sheet
Matrixx 665E0
Polyamide 66
Engineering Plastics



Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	160 to 180 °F	71 to 82 °C
Drying Time	4.0 hr	4.0 hr
Rear Temperature	480 to 560 °F	249 to 293 °C
Middle Temperature	480 to 560 °F	249 to 293 °C
Front Temperature	480 to 560 °F	249 to 293 °C
Processing (Melt) Temp	520 to 560 °F	271 to 293 °C
Mold Temperature	125 to 180 °F	52 to 82 °C
Injection Rate	Moderate-Fast	Moderate-Fast
Back Pressure	< 50.0 psi	< 0.345 MPa
Cushion	0.125 to 0.250 in	3.18 to 6.35 mm

Injection Notes
-20°C Dewpoint
Screw Speed: Medium

Notes

These are typical property values not to be construed as specification limits.

