

SCHULAMID® 66GF25Polyamide 66
Engineering Plastics**Product Description**

Nylon 66 25% Glass Fiber

General

Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.32 g/cm ³	1.32 g/cm ³	ISO 1183
Viscosity Number	140 cm ³ /g	140 cm ³ /g	ISO 307
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (Yield)	21800 psi	150 MPa	ISO 527-2/5
Flexural Modulus ¹	1.13E+6 psi	7800 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength	4.5 ft·lb/in ²	9.5 kJ/m ²	ISO 179
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	482 °F	250 °C	ISO 75-2/A
Additional Information	Nominal Value (English)	Nominal Value (SI)	Test Method
Filler Content	25 %	25 %	ASTM D5630

Notes¹ 0.079 in/min (2.0 mm/min)**Notes**

These are typical property values not to be construed as specification limits.

